

Sixteenth Year.-No. 1.

MILWAUKEE, JANUARY, 1891.

Subscription Price, \$1.00 Per Year.

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F. P. MANN.

MILWAUKEE · BAG · COMPANY,

— MANUFACTURERS OF —

COTTON, PAPER AND JUTE

FLOUR : SACKS

— DEALERS IN —

Grain Bags, Twines, Centals, etc.

TELEPHONE No. 427.

236 East Water Street,

MILWAUKEE, WIS.

BSTABLISHED 1846.

J. B. A. KERN & SON

Merchant Millers

Capacity 2,000 Barrels Per Day.

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MILWAUKEE, WIS.

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Manufacturers of Choice Minnesota and Dakota Hard Wheat Flour.

By most approved roller process, guaranteed the best and purest rye flour manufactured.

WE INVITE CORRESPONDENCE FROM CASH BUYERS.

"A PLEASURE TO OPERATE THEM"

THE RICHMOND

Grain Cleaning Machinery

AND DUSTERS.

TESTIMONIAL.

LONGMONT FARMERS' MILLING & ELEVATOR CO. Longmont, Colo., October 15th, 1890.

RICHMOND MFG. CO., Lockport, N. Y.:

Gentlemen—Thinking that perhaps you would like to hear how we are pleased with the two Bran Dusters recently purchased of you, we take pleasure in saying they are doing more than we hoped for of them, and in the six months we have used them have given us no trouble, whereas the machines which they replaced were a continual source of annoyance.

We now have in operation in our mill: two No. 4 Richmond Horizontal Brush Machines; one No. 4 Richmond Horizontal Scourer; one No. 4 and one No. 5 Richmond Horizontal Bran Duster.

Can say of these machines, it is a pleasure to operate them.

Very respectfully,

LONGMONT FARMERS' MILLING & ELEVATOR CO.

SAM'L FRAZIER, Head Miller.

RICHMOND MANUFACTURING CO.

LOCKPORT, N. V., H. S. A.



Are you in it?

We guarantee a saving of 25 to 50 per cent in the cost of lubrication where our . . .

Compression Grease Cups

and Badger Lubricants are used.

SPECIALTIES:

Fine Cylinder and Engine Oils,
Extra Roller Mill Oil,
Mill Greases,
Magnolia Babbitt Metal

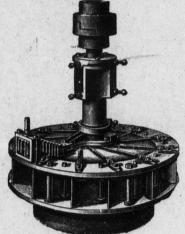
and Cotton Waste.

WADHAMS OIL & GREASE CO

MILWAUKEE, WIS. AND SEATTLE, WASH.



Correspondence Solicited.



Leffel Water Wheel

Made by JAMES LEFFEL & CO.

The "OLD RELIABLE" with Important Improvements, making it the

Most Perfect Turbine now in Use.

Comprising the LARGEST and the SMALLEST Wheels, under both the HIGHEST and LOWEST Head in this country. Our New Illustrated Book sent free to those owning water power.

Write us for NEW PRICES before buying elsewhere. New shops and New Machinery are provided for making this Wheel. Address,

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Springfield, O., or 110 Liberty St., New York

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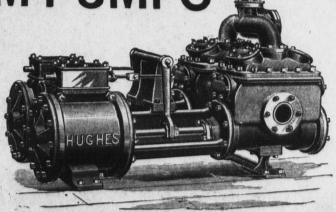
Of Every Description for all kinds of Work.

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Satisfaction Guaranteed

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"WESTERN"

The most Compact, Durable, Best Sheller and Best Cleaner.

Takes up but little room, runs at low rate of speed, requires no attention. It is in every respect the

Best Sheller ever offered to the Public.

Please mention this paper. Write for full particulars to

UNION IRON WORKS, - DECATUR, ILL.

Mfrs. of "Western" Shellers, Cleaners, Separators, and all kinds of Elevator Machinery.

This is the Roller Mill

That first revolutionized the system of milling, lined the millowner's pocket and lightened the labor of the operative miller.

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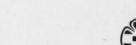






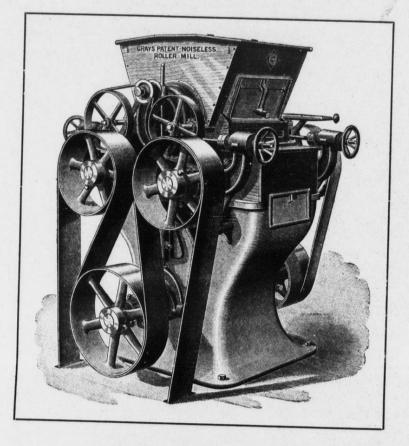


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Buy it and recommend it to your friends.

New 1891 Catalogue now in press.

THE EDW. P. ALLIS COMPANY

Mill Builders and Mill Furnishers,

RELIANCE WORKS,

MILWAUKEE, WIS.

Sixteenth Year.—No. 1.

MILWAUKEE, JANUARY, 1891.

Subscription Price, \$1.00 Per Year.

[Written for the United States Miller and MILLING ENGINEER.

FALSE IDEAS OF ECONOMY IN THE EQUIP. MENT OF A FLOURING MILL.

By J. F. MUELLER, M. E.

[Continued from December number.]

T is equally as important to have spouting lumber tongued and grooved or rabbitted as it is to have the elevator lumber thus finished It will prevent leaks and dusting out besides the time saved in putting to gether spouts made of material finished in the above manner will almost pay for the additional expense. Spouting as well as elevator lumber should in all cases be put together with screws. All mills are subject to more or less changes in spouting from year to year, and the old spouting can be made to answer in a great many cases. Where spouts are nailed, it is very difficult to take them apart, when found necessary, without splitting. The top board of a spout should be put on in such a manner as to be quickly removed when found necessary in case of a spout being choked. Some millwrights take great pride in putting up "diamond" shaped spouts. There are places where a spout of that pattern will fill the bill better than an ordinary square one, but in the majority of places the square spout answers every purpose, besides they are easier to put up and make a much better appearance. We more frequently find millwrights who are competent at putting up shafting and setting up machinery in general, than we find them competent spouters.

able directions, regardless of cut or In this there is no little need of caution, self-oiling box when filled with oil, can flexible rule can be laid down that will especially where fuel cuts an important be left without requiring a fresh supply govern all conditions, situations and Reynolds compensation being increased figure in the cost of production. And for months, owing of course, to the size nature of machinery. even when such is not the case, any one of the oil chamber. The beauty of a knows that when we subject a crank, properly constructed, self-oiling box the principles and theories which have Insurance Co. to pay \$500 and all arbor or shaft to too many unequal also is that there is no oil dripping out so often been presented and from the forces, the natural result is uneven of the ends and running down posts examples in practice, are obvious and room, according to their own proposiwear. Machinery that involves all the and over the floor. principles demanded by a miller ought to be provided with driving power capable of transmitting a uniformly steady thrown away, and belt drives put in tablishments in which it is employed, tion with the Millers' National Associamovement. We are now living at a their place because the gears were none but the best material should be tion. Sec'y Barry addressed the meettime when the true strength of all kinds thought to be consuming unnecessary used, and it should be of sufficient ing in a few well chosen remarks on of material subject to all kinds of forces, power. I am not as a rule an advocate strength, rather a trifle above than timely topics and Editor Ranck read ought to be thoroughly understood. It of gears, however, I consider stiff gear- below the actual strength required. is far better to go to the extreme of ing better than a large portion of the

using material a little heavier than to belting in present use. The cumbertake any risks.

produce a great loss of power.

All shafting should be provided with means for adjustment when thrown out of line by settling of building, shrinking of timber, etc. It is generally sup-creased friction, and rapid destruction posed that immediately after a mill is of the belts themselves. In such cases completed, everything is in proper line. the belt is not to be blamed for the little However true this may have been at the work done, and great consumption of time, it will be but a little while until fuel. every part of the mill has been more or

tain days of the year set apart for mak- nomical and satisfactory manner. A ing necessary repairs, particularly at great many belts are injured by the the time immediately before harvest application of tighteners. A tightener when getting ready for the new crop. is a valuable contrivance when it is The lining up of machinery should used on belts that are calculated to peralso be looked after at this time. When form their work without being overbearings are made adjustable, as they strained. A tightener should only be should be in all cases, it will take but a applied when practical tests have proven short time to move them into proper that the belt is not doing all the work line, without having to disconnect shaft- it can do without injury to its fabric. ing and take same out of its bearings. To make a belt accomplish its work up The bearings should be of ample to its full capacity, is to exclude air be-In the equipment of a mill, as a strength, that is there should be suffi-tween it and the face of the pulleys. rule, nothing receives so little attention | cient metal to securely hold each journal as the power connections, or that por- in its proper place. Machinery posts tion of the machinery which transmits are sometimes very frail and flimsy connections could be enumerated that power to the various special machines. looking sticks of timber. Good strong receive very little attention the year A visitor cannot help being impressed material for supporting shafting will in round. It ought to be great satisfacwith the general condition of things, many cases brace up and stiffen an tion to a miller, after making a series immediately upon his entrance to the otherwise frail building. All journal of practical tests, to know that he is mill. Belting running in all conceiv- boxes should be self-oiling. There are a making a barrel of flour out of a limited great many in use, however, that are amount of wheat. It would also help ment within fifteen days from the date of grain, shafting out of line, etc. When not worthy of the name—the oil cham-largely to show up the credit side of purchase, unless otherwise specified in the any slipping or vibration occurs, it ber being nothing more than a drip the ledger account at the end of the transmits itself to the special machines basin for catching oil and in the event year, if now and then a series of pracand will have a very serious effect. of a journal becoming hot, the chances tical tests were undertaken to determine The greatest possible pains should be for the oil reaching the bearing are the full measure of power, and making shall be given by purchaser. taken in putting up shafting securely. very meager. A properly constructed adjustments accordingly. Of course no

Many gears have been removed and

some gears, at any rate, will perform their duty, at least so far as holding It is not uncommon to find in a sys- shafting to proper speed is concerned, tem of shafting many variations of even if for the time being, it be at the speed, and nothing adds more to the expense of the coal pile. In many of irregularity of transmission. In many our modern mills, if belts of sufficient of our old mills, whose owners have width and quality were used, the enstruggled through the various stages of gineer would find a considerable load There is in some cases an endless speed- found that many belts, or rather the ing up and down, that is, driving from belt makers, have been condemned, a fast running shaft onto one of slow when really they were innocent, the speed and again from a slow revolving cause of failure being the parsimony shaft onto one running at a high speed. of puchasers, who expect fifty horse Several counter shafts driven one from power from thirty horse power belts. the other in this manner will certainly It is a common error to thus economize on the first cost of belting. The small amount saved is soon lost by the stopping of machinery caused by the slipping of belts, strain on the shafting, in-

ENGINEER.

A great many millers seem to have less shifted out of its original position. horror of slack in a belt. Some of the best belts while seemingly very slack, There are, in the majority of mills cer- run and do their work in a very eco-

Many points about the machinery

ble efficiency of machinery and maximum economy in the operation of es-

[To be continued.]

MICHIGAN MILLERS.

₩HE annual meeting of the Michigan Millers' Association was held at Lansing, Mich., Jan'y 8, 1891, with President Knickerbocker in the chair and Sec'y Reynolds at his post of duty as usual. Representatives of 38 milling firms were present, the times, this is particularly noticeable. added to his engine. It has been also Mr. Frank Barry, Sec'y of The Millers' National Association and D. H. Ranck, Esq., editor of The Millstone. The Secretary and Treasurer's report was read and showed the organization to be in a flourishing condition both as to finances and membership. Several encouraging letters acknowledging the value of the Association to Michigan millers were read, having been received from members who were unable to attend. Insurance matters were discussed at some length. The Association concluded not to further agitate the subject of State grain inspection. The matter of adopting the use of paper-sacks in place of cotton was considered favorably and the paper-sack agents, a number of whom were present, were invited to present samples and prices. The Association finally concluded to award a trial order to a manufactory of paper-sacks at Irwin, Pa. Weekly reports were ordered to be continued during the

> The President called attention to a resolution adopted by the executive committee of the Millers' National Association, December 16th, 1890, and now being circulated among the members of that association for signatures. The resolution being read, and some explanations made regarding it by Secretary Barry, Mr. Voigt moved, that it be declared the sense of this meeting that the resolution be enforced by the members of this association, which was carried. The resolution is as follows:

Resolved, That from and after February 1st, order, as entered at time of sale, and that a charge of five cents per barrel for each fifteen days or fraction thereof, beyond that time, shall be made until the order for shipment

The officers of the Association were re-elected for another year, Secretary to \$1,500, the Association to pay \$1,000 The conclusions to be drawn from and the Michigan Millers' Mutual Fire traveling expenses and furnish office definite. To secure the highest possition. The Constitution and by-laws were thoroughly discussed and so changed as to formally ally the Associaan able paper which was warmly received.

handles

500 bbl.

"Is Just a Little Wonder. Has Improved the Color of our STRAIGHT flour TWO SHADES, and INCREASED PATENT TEN PER CENT."

THE MACHINE REFERRED TO IS

THE NEW ERA SCALPER

Does not scour the bran. Requires little power and occupies small space,



DETROIT FLOURING MILLS

DETROIT, MICH., November 28, 1890.

SUPERLATIVE PURIFIER MFG. CO., Milwaukee, Wis.: Gentlemen—The New Era Scalper we bought of your Agent, Mr. C. A. Smith, two months ago, is just a little wonder. It is doing its work to perfection, and the power remonths ago, is just a little wonder. It is doing its work to perfection, and the power required is comparatively nothing along side the Hexagon Scalpers that we threw out and replaced with your machine. It has improved the color of our straight flour more than two shades, and it has increased our patent 10 per cent. In fact, I cannot say too much in praise of its work, and I hope that it will meet with great success throughout the milling public. Yours truly,

E. G. BEASELY, Head Miller.

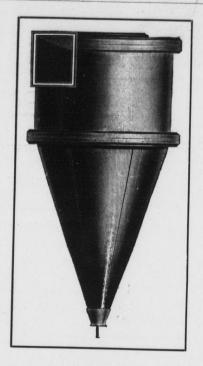
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SUPERLATIVE PURIFIER MFG. CO., MILWAUKEE. WIS.

VORTEX DUST COLLECTOR

WELL BUILT AND FINISHED. GUARANTEED TO DO FIRST-CLASS WORK, AND TRIAL ALLOWED. PRICES LOW.

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FULLY COVERED BY PATENTS. IT INFRINGES ON NO OTHER MACHINE, AND WE GUARANTEE EVERY USER AND PURCHASER AGAINST SUITS. 

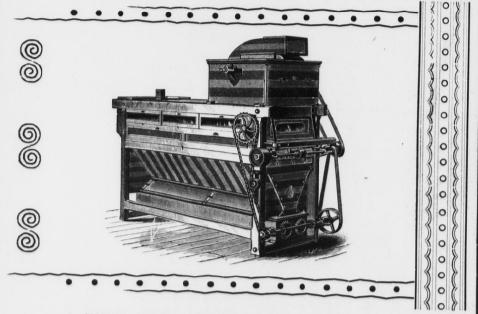
Thousands in use in all parts of the country on Purifiers, Grain Cleaners and other dust producing machines.

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# VORTEX · DUST · COLLECTOR · CO.,

MILWAUKEE, WIS.



A FIRST-CLASS MACHINE, AT LOW PRICES.

Guaranteed to do as good work as any Purifier on the market.

WELL BUILT AND FINISHED.

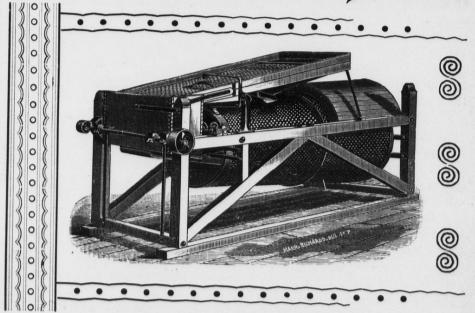
Thousands in Use. Trial Allowed.

FOR CATALOGUE, PRICES, ETC., ADDRESS

# SUPERLATIVE PURIFIER

MILWAUKEE. WIS.

# The Superlative Purifier | The Kurth Cockle Separator



Manufactured in three styles, with either reel or shaking grader, as may be desired.

ALSO MANUFACTURED IN COMBINATION WITH

Richardson's Dustless Oat Separator Attachment.

We are prepared to furnish Steel Cylinders, if desired.

FOR CATALOGUE, PRICES, ETC., ADDRESS

# COCKLE SEPARATOR MFG. CO.,

MILWAUKEE. WIS

## UNITED STATES MILLER AND THE MILLING ENGINEER.

# E. HARRISON CAWKER, EDITOR.

PUBLISHED MONTHLY. OFFICE, No. 124 GRAND AVENUE, MILWAUKEE SUBSCRIPTION PRICE—PER YEAR, IN ADVANCE. AVENUE, MILWAUKEE. 

[Entered at the Post Office at Milwaukee, Wis., as mail matter of the second-class.]

MILWAUKEE, JANUARY, 1891.

We respectfully request our readers when they write to persons or firms advertising in this paper, to mention that their advertisement was seen in the UNITED STATES MILLER AND THE MILLING ENGINEER. You will thereby oblige not only this paper, but the advertisers.

#### MILWAUKEE AMUSEMENTS.

DAVIDSON OPERA HOUSE—Every evening, Saturday and Sunday Matinees.

BIJOU THEATER—Every evening, Wednesday, Saturday and Sunday matinees.

ACADEMY OF MUSIC-Every evening and usual

STANDARD THEATER-Every evening and usual

PEOPLE'S THEATER-Every evening and usual

GERMAN STADT THEATER—Regular performances Wednesday, Friday and Sunday evenings.

LAYTON ART GALLERY—Free Tuesdays, Thursdays and Saturdays. Admission 25 cents on Wednesdays and Fridays.

PUBLIC MUSEUM-Open daily. Exposition building Visitors to Milwaukee in either summer or winter cannot fail to find amusements suited to their taste.

THE Nebraska Millers' Association met at Lincoln, Neb., Jan. 15 and 16.

W. L. MANSON, representing The Millstone of Indianapolis, Ind., made us a pleasant call on the 13th inst.

THE Silver Creek, N. Y., "funny paper" has made its appearance. No casualties are reported so far under the head of "tickled to death."

THE Millers' Mutual Insurance Co. of Wisconsin is reported to be in good circumstances both as to financial condition and amount of patronage.

WHO would have thought it? It is said that the great works formerly the property of the Geo. T. Smith Middlings Purifier Co., are to be turned into a manufactory of oil stoves.

ILWAUKEE mill-builders and furnishers are favored with plenty of work, and there is no lack of orders at any of the establishments. A good business year is anticipated.

THE Iowa Millers' Association meet in Des Moines, Iowa, Jan. 21, 1891. Headquarters at the Savery House. A large attendance is expected. J. T. Sharp of Des Moines is Secretary and E. A. Consigny, President.

HE U.S. Department of Agriculture, Department of Entomology will soon import a considerable quantity of panies and predicted the early demise Semiotellus nigripes, a Russian parasite of of some of them. In this connection we the Hessian fly, in order to endeavor to note the appointment of a receiver for acclimatize it in the United States.

BRO. HALL of the Modern Miller ought to write an article entitled: "What I Know About Corn-Shellers." In a late number he illustrates one, showing the corn and cobs flying towards the sky, regardless of the law of gravitation.

OUR Milwaukee Chamber of Commerce refuses indignantly to abolish the wheat pit. Its cause was championed in a tear-starting oration by our old friend J. W. Bass. The members were silent as if spell-bound by his elo- icy holders imagine they are making a

his speech the integrity of the "pit" was run. Millers or any one else desiring be productive of good, mentally, socialmaintained by a rousing viva voce vote, to take out insurance should thoroughly ly, morally and physically to all who and the old clock struck for joy. "Why" said an old member "you might as well try to play Hamlet with Richard the Third left out." The pit will remain.

COME Wisconsin Millers object to S grinding Japanese buckwheat. They say it makes bitter flour. They will find that if they use the modern buckwheat machinery they can make good flour. New York and Pennsylvania millers find no fault with it.

ICHIGAN millers have without M doubt an able, enterprising and active secretary. We wish the secretaries of the Associations in the other states would follow his example. would mean a great deal for the welfare of the trade throughout the country.

THE question of building and opera-The question of the ting their own telegraph lines is being agitated in the several boards of trade throughout the country. It is asserted that the members of the exchanges could save themselves a vast amount of expense by building their own lines.

T present we have but one regular A special technical writer outside of our office (Mr. G. F. Mueller,) contributing to the United States Miller. He is an able writer and his articles written for us have been quite extensively quoted. We commend his articles to the careful study of our readers.

OAT-MEAL millers are again endeavoring to organize a trust. This time it will be known as the American Cereal Co., and will be heavily capitalized if the organization is perfected. We doubt if the organization can be carried to a successful conclusion, as there are too many oat-meal mills in the country, many of which will remain outside and take the consequences.

WE desire to call the special attention of our readers to the valuable nature of our letters from Regular Correspondents. We have taken great pains and spent a good deal of money to secure the best writers on milling subjects, commercially considered, in Great Britain, Baltimore, Buffalo, St. Louis and other points, so as to give our subscribers a correct view of things viewed from local stand points. Some of these letters have created a good deal of comment, and they have been looked for anxiously as our publication day approached.

**TN** a recent number we referred to the instability of mutual insurance comthe Buckeye Mutual Insurance Co. of Ohio, and the Wisconsin and Milwaukee Mutuals of Milwaukee, Wis., and we do not know how many others. There is reason to believe, however, that the Millers' Mutual Insurance Co., of Wisconsin, and the Millers' National of Chicago will be able to stand any pressure that may be brought to bear upon them. Good insurance like good property or service of any kind, demands a fair price, and must have it. A mutual company may start out and run along for two or three years without meeting with many material losses, and the pol- han Hamerican joke, don't ye know." quence and even the old clock almost big saving in cost of insurance, but hope that if the excursion excurts it will

companies seemed to be from a sudden tion. scare of the insuring public, and consequent dropping off of patronage.

THERE are over 15,000 millions I dollars in currency in actual circulation in this country; outside of the U.S. Treasury, showing a gain about three times as large as the gain in population, and yet a class of people imagine that a great amount of money issued by the government would be of great benefit to the commercial interests of the country. It is the "Greenback" theory revived under new auspices. This class of enthusiasts want a "cheap dollar" to pay the indebtedness of an honest dollar. Such a scheme can never be of any practical benefit to our citizens as a whole and merits the condemnation of all honest men. Above all things let us take no step that will depreciate the value of our currency in the eyes of the world or of ourselves. A round plug can never fill a square

HE Modern Miller, Kansas City, Mo., publishes the following item in its January number:

There are owned and controlled in this city twelve elevators with a total storage capacity of 3,765,000 bushels, an increase over last year of three elevators with 1,800,000 bushels storage capacity, and there is a prospect of two or three being built the coming year. Below are the names of the elevators now in the city with their capacity

| NAME. STORAGE CAPACITY, BUSHELS |
|---------------------------------|
| Union                           |
| Arkansas Valley                 |
| Alton                           |
| Kansas                          |
| Novelty                         |
| Inter Ocean 150,000             |
| Armourdale 250,000              |
| Union Pacific                   |
| Santa Fe 750,000                |
| Kaw                             |
| Argentine                       |
| Pacific                         |
|                                 |
| Total 3 765 000                 |

COME effort is yet being made to car ry out the proposed millers excursion to Europe. Whether any greater number of millers will go across this year than other years we do not know, but it would be pleasant if a considerable party could go at the same time on the same boat. If the weather should prove rough the scenes of a former excursion of millers on Lake Michigan from Chicago, would be vividly brought Honest Miller will be on board with his little Kodak. It is reported that Bro. Edgar is raising side-whiskers, practicing the "trooly Henglish haccent." under competent instructors and rehearsing his "parle vous" for the occasion. Ranck of The Millstone is said to have ordered some fine large shark-hooks to add to his fishing tackle which he intends to use on the way over. Bro Mitchell is reported to be writing an essay entitled "How to make British Milling Pay-Subscribe for the American Miller." Bro. Hall of The Modern Miller will, they say, go armed in the regulation Colt's Navy style, and orate a warning to British syndicates to keep away from Kansas City, but his English hearers will doubtless consider it "Just

Laying all jokes aside, we sincerely stopped ticking. At the conclusion of practically there is no saving in the long do it in "bang-up American style" and from the start.

satisfy themselves of the stability of the partake therein. Mr. L. Maygrove the companies to whom they entrust their British correspondent of the UNITED business, whether they are mutual or STATES MILLER at London will be able stock companies. It is the only safety to give first-time visitors some valuable valve. The trouble with the Milwaukee points for their edification and instruc-

> DECISION of considerable importance to millers was recently made by the Arbitration Committee of the New York Produce Exchange. This case has attracted more than usual attention because of the original refusal of the milling company to arbitrate, because of the question whether their agent was such or acting as principal in the transaction involving the question in dispute, and because the milling company at first denied the jurisdiction of the Exchange, as it was not a member of the Exchange. It was brought by the English shipper, F. E. Hadley, against the Sanderson Milling Co., of Milwaukee, Wis., for breach of contract and damages for delay in delivery of flour sold to arrive, and the Arbitration Committee decided that such breach had been committed, allowed the claim of Mr. Hadley and gave him judgement for the \$1,357.15 in full of his claim. The decision of the Complaint Committee originally was that the milling company, though a member, must submit to arbitration. As the penalty for refusal was the exclusion of the flour of the mill from sale on the Produce Exchange by its agents or any member of the Exchange, the milling company reconsidered its refusal to arbitrate, and the above decision therefore was upon a submission by both parties of the case.

XXE are gratified to be able to note the organization of another Milwaukee company whose business is bound to grow to immense proportions. Its name is The Shaw Electric Crane Co. Traveling cranes used for moving and carrying heavy articles from one part of a shop to another, or for loading or unloading heavy machinery on cars have been in use many years, but the Shaw electric crane simply discounts them all in general efficiency. The implement was invented nearly three years ago in the E. P. Allis Co. works, in this city. It was a result of a breakdown of one of the kind in general use. Mr. A. J. Shaw was then a designer in the Allisworks. Superintendent Reynolds requested him to prepare plans for a crane which would de durable and do good service, and the Shaw electric crane is the result. One was built and put in use. In speaking of it Mr. Reynolds said:

"It is the only really practical traveling to mind. We hope the artist of the has been in use in this shop two years, The one first built and has worked perfectly, almost day and night, during the entire time, and the expense of keeping it in order has been simply nothing, whereas others are almost constantly getting out of order. A year ago we put in the second one, and third one is now being built. electric crane will do double the work of one of the others in the same time and at much less expense. There is not a doubt of the absolute practicability of the new crane or of the success of the new company. The extent of its business will simply be limited to its capacity to meet demands. The electric crane is sure to take the place of all other traveling cranes speedily. No shop can use the slow ones and compete with an establishment equipped with the new ones, hence the business of manufacturing them must be a success.

As soon as the location of the works is decided upon, which will probably be in the new manufacturing district in the the northwestern portion of the city, work will immediately commence on the necessary buildings. The enterprise will give steady employment to 100 mechanics

#### MILLERS NATIONAL ASSOCIATION.

Semi-annual report of Sec'y Barry—It shows good state of affairs—Increased membership-Patent litigation-Tariff bill-The Export Bill of Lading - A proposed Export-Bureau Miller's transportation association, etc., etc.

ECRETARY Barry, of the Millers' National association, has completed his semi-annual report to the members. The report says there is an increase of thirty-four mem- passage of the so-called "McKinley berships, with fifty-nine units of Tariff bill," in order to secure the re-100 barrels, daily aggregate capacity, duction of duty upon jute and burlaps. which is certainly encouraging. The Our efforts proved very successful and, above figures demonstrate a point though the most powerful influence worthy of note. The thirty-four firms was brought to bear by the combined which have recently joined with us American manufacturers of jute goods, have an aggregate capacity of but to have the duty upon imported burlaps 59,000 barrels per day, and one of these placed at a figure which would give concerns makes 1,000 barrrels daily, so them a monopoly of the jute bag that an average for the remaining trade, through the co-operation of our thirty-three firms is but about 150 members, in responding to the call of barrels each per day. As a matter of the secretary to appeal to their memfact, twenty of these mills make less bers in congress for support of our inthan 100 barrels per 24 hours. This terests, we succeded in getting burlaps, goes to show that many millers of such as are used for bags, placed at the smaller capacity are beginning to realize lowest figure in their schedule. the fact that this association is of just as much practical benefit to a small manufacturer as it is to the larger one, which has been kept up by the Associaand that they are willing to join hands tion and its friends, has led to some for the common good, and recognize slight improvement in the service their obligation to take part in support- rendered by the transportation coming an organization which has worked so much good for all millers of the United States.

I view of the fact that the association had not called upon its members for of the National association, the idea one cent of money from Jan. 31. 1883, to June 16th, 1890,—a period of seven and one-half years, and that the accounts of members who paid this last assessment were technically in good tion. standing up to June 16th, 1890 the recent principal points of trans-shipment call demonstrated the fact that some of throughout the United States and at the our memberships, as they appeared upon the books, were really dead, the firms having gone out of business. It of the shipments which are coming is gratifying, however, to note that their way, and it will be their duty to we have, within the past two years, gained more members than we have lost during the last seven and a flour. When the central office dishalf years. stands larger and stronger in point of enroute is suffering delay, communicadaily output of its mills than it ever did before-even during the times of the patent troubles, 1877 to 1883—the aggregate capacity of members being

one Wm. E. Lee vs. C. A. Pillsbury & thus the provoking delays which have of the motion of the centre of gravity, Co., for alleged infringement of his patents, in the use of the cockle machines manufactured by the Cockle Separator Manufacturing Company, of Milwaukee, Wis, the defense being furnished by the manufacturers of the be arrived at by experience, and in being equal, their centre of gravity lies machines. The association has kept order to establish the bureau, the flour always midway between them, and energy even than calculated is lost by

interest last summer was that of J. H. and state approximately the amount of tre of the united mass, and, as the imthat he had some seventeen years ago give prompt and hearty cooperation in must have. In the second case onedlings purifiers under the George T. Smith patents. The National association has interested itself in the defense of this suit, which is now resting in over-production will then be felt less in two masses. The velocity of the centre legitimate amount of power. not be heard from again. A number of minor threats of patent litigation have been reported during the past few months, but no new suits have been in detail for the organization of a Mil- projection. entered, and patent matters seem to be lers' Transportation Association, to be In both these cases, supposing the a good engine working between these

owners of bogus and invalid patent could be secured for its support during impact the energy is \( \frac{1}{2} m\_1 \) v^2, while claims, that they cannot pursue an aggressive policy against millers unmolested. The association stands as a menace to this class of swindlers, and insures millers against their attacks.

As reported at the last convention this association was then engaged in an active lobby, during the framing and

The constant agitation of the subject of a new and fairer export bill of lading panies. At the recent meeting of the Executive committee, careful consideration was given to the subject of organizing an "Export Bureau" for members being to establish a central office, to which each member may, when desired. report an export shipment, when forwarded, the same be traced to destina-Agents will be placed at all the seaports. These agents will be immediately advised by the central office watch for and promptly report the arrival, transfer and forwarding of the tion will at once be had with the railroad which is at the time responsible, up and hurried on its way. The agents be but a tenth of that of projection. about 150,000 barrels of flour per day. at the seaports will look after prompt fee per barrel simply to pay for its ope- centre of gravity before they united. ration. A basis for such fee can only

the first year.

session instructed the secretary to subthe following resolution applying upon domestic flour sales:

Resolved, that from and after Feb. 1. 1891, all sales of flour shall be made for shipment within fifteen days from the date of purchase unless otherwise specified in the order, as entered at time of sale, and that a charge of 5 cents per barrel for each fifteen days or fraction thereof, beyond that time, shall be made, until the order and specifications for shipment shall be given by the purchaser.

thousand and one disputes, often resultwhich cost millers valuable trade, may placed without specifying time of shipment, and it is, of course, unnecessary to recite to you the advantages of a reform in this method of transacting busi-

#### THE MECHANICS OF THE INJECTOR.

By J. BURKITT WEBB.

HE fact that the injector wastes no heat except a small amount by radiation, is usually accepted as proving that the instruhowever, we make a careful comparison of it with a good steam pump we may surprised to have the latter come out the best. I desire to call your attention to a mechanical principle upon which the injector works, and to show that it is an unfavorable one and one which accounts largely for the difference in favor of the steam pump.

If a mass of clay or putty be projected against an equal mass at rest it will set it in motion and the two united The association today covers by its recorders that a shipment masses will move on with half the velocity given to the first mass; if, however, the projected mass contains but one-tenth, instead of one-half of the and the shipment may thus be started whole amount, the final velocity will

The principle governing such cases A suit was reported on the part of transfer from the cars to steamers, and is called in mechanics the "conservation done so much to injure our export trade which means that the velocity of the may be obviated. For this service the centre of gravity of the united masses Export bureau will charge a sufficient is the same as the velocity of their

In the first instance, the two masses wish to join in this organization, will be velocity of the projected mass; after im-Another suit which attracted some asked to sign a small guarantee fund pact the centre of gravity is in the cen- the water is to move.

tion, and the knowledge on the part of the amount of a guarantee fund which of gravity by V, we find that before to do it with exhaust steam.

after impact it is only  $\frac{1}{2}$   $(m_1 + m)$   $V^2$ . The Executive comittee at its last In the first case  $m_1 = m_2$  and  $V = \frac{1}{2}v$ , so that half of the energy disappears at mit to all members of the Association impact, being converted into heat by the blow and lost. In the second case,  $m_1 + m_2 = \text{ten times } m_1 \text{ and } V \text{ is only}$ one-tenth of v, consequently the energy after impact is but one-tenth of what is was before, or nine-tenths is lost by

Looking more closely into the condition before impact, we see that the energy consists then of two parts, viz.: the energy of the whole system of two masses moving with the velocity Vand the energy with which the two masses approach each other, that is to say, we If an agreement, as stated, can be lived | may calculate the energy on the prinup to, the results will be of inestimable ciple that the pair of masses is moving profit and benefit to millers, and a forward with the velocity V of their centre of gravity, and then that mass ing in litigation and misunderstandings one has an additional forward velocity = V in the first case, and 9 V in the be obviated. Many flour buyers are second, while mass two has an addiinclined to take advantage of sales tional backward velocity = V in both cases, thus causing the latter mass to stand still and make the velocity of the first mass = v.

> Having made this division of the energy we find, as might be expected, that only the first part of the energy is preserved while the energy of approach is lost by the blow; and this holds for all bodies which are not sufficiently elastic to separate again after the blow is struck.

Now, in the injector, the water is ment has a very high efficiency; when, almost at rest when it is struck by steam moving with a high velocity and thus set in motion. If the steam is, say, one-fifteenth of the water, the velocity of the mixture will be but onesixteenth of that of the steam, and fifteen-sixteenths of the mechanical energy of the moving steam will be lost by the blow. This mechanical energy has been developed by allowing the steam to flow from the boiler into the vacuum chamber and thus to get up a high velocity, but, however economical such a method of generating mechanical power from steam may be, it is neutralized by the wasteful way of using the power, for impact is, as has been shown, a wasteful method. In this respect the injector is like a slowly moving impact water-wheel, where almost all of the kinetic energy acquired by the water in running down to the wheel may be lost in heat when the water strikes and dashes into foam; and yet in such a wheel, were it desirable to warm the water, it might be claimed that no energy was lost.

In the injector a greater part of the careful watch of this case, and will exporters of our association who may therefore moves along with half the the blow, from the fact that it is not struck exactly in the direction in which

In reasoning upon the efficiency of Russell vs. J. O. Kendall & Co., of flour which they will want traced thus. pact does not alter its velocity, we know the injector it is not enough to state Hartford, Wis., Mr. Russell claiming It is hoped that members interested will at once what velocity the united mass that no heat is wasted, because there would be none wasted if the steam were purchased the exclusive right in certain this scheme. If the association can, tenth of the mass being in the striking condensed into a tank of water for the states to manufacture and vend mid- through organization of this sub-asso- and nine-tenths in the struck mass, the purpose of heating it, while if our obciation, benefit the export flour trade centre of gravity will lie nearest the ject were to get mechanical power it of the United States, all millers will be latter and at a distance from it equal to would all be wasted, whereas in a prodirectly benefitted thereby, as results of one-tenth of the distance separating the per engine we might get out of it the peace, and Mr. Russell will doubtless the domestic markets. The Executive of gravity will therefore be one-tenth steam used by the injector is at boiler committee adopted a resolution on Dec. of the velocity of projection and, con-temperature, whereas, the heat when 16., permitting A. M. Bailey, of Min-sequently, the masses after uniting will returned is at feed water temperature, neapolis, to present on June 15. a plan have a velocity of one-tenth of that of and we should therefore charge against the injector the amount of power which peaceful for the present at least. This conducted under control of the Miller's first mass to be m, and the second to temperatures would develop, and not quiescent state is undoubtedly due National associatin, and at that time to be m2; representing the velocity of the credit it with heating the feed water, largely to the existence of our organiza- furnish definite information relative to first mass by v, and that of the centre except so far as we might not be able

# CORRESPONDENCE.

[The following letters are all from our own special correspondents, and reflect their views and the views of the trade in the location from which they write.]

### MILWAUKEE REVIEW.

MODERATELY large general business has been done here during the past month and the banks have enjoyed a brisk demand for money, which has enabled them to keep their discount lines as full as is considered desirable. The discount rate is 7 per cent per annum and outsiders pay 71 and 8, but the tendency is toward lower figures.

The breadstuffs markets are steadier at present than during the earlier part of the month. Flour is quiet and steady, with a fair demand for bakers' and low grades while patents are dull. The latest quotations are: Hard No. 2 spring wheat patents in barrels \$4.65@4.90 soft wheat patents in bbls. \$4.40@4.65 export patents in sacks \$4.15@4.40 clears, hard wheat \$3.65@3.90; soft wheat \$3.40@3.65; straights, choice bakers, \$4.15@4.40; export \$3.40@3.65; low grades \$2.00@2.50; winter straights \$4.30@4.50; Rye flour, country, in sacks \$3.00@3.50; city, in bbls. \$3.75@ 4.00.

Millstuffs are steady on a slight recent advance and are quoted: Bran per ton on track, car lots, \$18.25@18.50; Middlings, fine \$18.25@18.50; corn meal in bulk, course, \$20.00@20.50; Ground feed, corn and oats, \$17.50@18.00.

Wheat is steady and good grades sell readily while the poor grades are slow. The following are the closing prices of grain on 'Change Saturday 17th. inst. as compared with those of same day in

| Jan. 17.<br>1891.     | Same day<br>1890. |
|-----------------------|-------------------|
| No. 1 N wheat92       | 824               |
| No. 2 S wheat o t87½  | 73                |
| No. 2 S wheat i s 861 | 707               |
| No. 2 barley i s68    | 41+               |
| No. 1 rye is 724      | 451               |
| No. 2 corn o t 47½    | 271               |
| No. 2 white oats44    | 221               |
| 0 100                 |                   |

Several of the mills are shut down and are having necessary repairs made on their machinery. Many have considerable stock on hand. The average daily production of flour for the week ending the 17th inst. was 5,400 barrels against 3,900 for the previous week and 6,525 for corresponding time 1890. During the past year reports show that the total production was less than one half the amount of the capacity of our mills; the amount produced being 1,379,039 barrels while the capacity is about 3,000,000.

An effort was made, in the Chamber of Commerce on the 17th inst., to dispose of the pit, which, in the past few years has fallen into disuse, except as a receptacle for tobacco quids, cigar stubs and as a roosting place for holding friendly chats during the intervals when business is lagging. A petition had been presented to the Board of Directors, signed by several members, asking that the pit be removed. The cause of the pit was championed by some of the older members and an eloquent and forcible speech by Jim Bass, which, for pathetic touches and appealing terms, was on a parallel with the famous poem "Woodman Spare land only, a very slight increase being That Tree", made such an impression shown in Wales, and one of 41 per cent. on the listeners that, when a vote was in Scotland, where, however, wheat taken it resulted almost unanimously growing occupies very narrow limits. in favor of allowing the pit to remain.

Arbitration of the Chamber of Com-E. Sanderson Milling Co. to recover the per acre:

value of a car load of wheat has been decided in favor of defendant. wheat was sold Sept. 27. and delivered Nov. 27. The Sanderson Milling Co. claimed that 60 days was not a reasonable time, especially as the price of wheat had, in the meantime, gone down. The complainants claimed that there is no specific rule as to time of delivery and that the wheat had been delayed in transit by the railway company on account of the blockade. This decision should be a reminder to all dealers, of the necessity, in the absence of a rule governing such matters, of specifying when, or within what length of time the purchase is to be delivered.

#### OUR ENGLISH LETTER.

Looking Backward-Present Markets and Indications for the Future—Collapse of a Grain Elevator-Annual Meeting of London Flour Millers-Milling Affairs in Brazil, S. A.-Foot-ball Match in Mark Lane Corn Exchange on Christmas Eve-Failure of a Large Grain House-Etc., Etc.

♦HE year 1890, which com-

menced with brilliant promise, will in a few hours be reckoned with the past, and in looking back on the past twelve months, it must be adthose connected with agriculture, the decade than that of the eighties. There certainly has been an improvement this year due to the yield of the principal corn crops, the abundance of the pulse division, and the result of the sales of bred pedigree stock, rams and young outcomes of wether lambs and draft ewes which were disposed of by the large breeding flock masters at find that there is an improvement upon the cost of distribution. the values of 1889. For the 51 weeks states that: Among the details of the corn-cropped area, attention is always pricereal has to be reported in 1890, the 2,449,000 acres in Great Britain under wheat in 1889 having dropped to 2,386,-000 in the current year, a decrease of 21 per cent. The decrease occurs in Eng-

The following table gives a summary The suit brought before the Board of of the estimated total production of their milling adviser, had sent out to and the principal creditors are the wheat, the acreage on which it was Rio a gentleman with instructions to Union Bank of Liverpool. merce by E. P. Bacon & Co. against the grown and the estimated average yield report on their property, and he had

|                              | WHEAT.                                           |           |                                            |
|------------------------------|--------------------------------------------------|-----------|--------------------------------------------|
|                              | Total<br>Produce.                                | Acreage.  | Estimated<br>average<br>yield<br>per acre. |
| 1890.                        | 1890.                                            | 1890.     | 1890.                                      |
| England<br>Wales<br>Scotland | Bushels.<br>69,442,417<br>1,712,541<br>2,199,526 | 68,689    | Bushels.<br>30·79<br>24·94<br>35'49        |
| Great Britain                | 73,354,484                                       | 2,386,336 | 30.74                                      |

The imports of wheat and flour into Great Britain during November were much less than usual, and the totals for the first quarter of the cereal year have fallen considerably below those of the corresponding period of 1888 and nearly to the level of last year.

With reference to maize or Indian corn, the unusually scanty supplies from the United States have not made the quantity imported as small as it was expected on account of the Argentine Republic and Roumania having ship-

During the month the first collapse in England of a brick elevator occurred. The accident was at the elevator connected with the flour mills of Messrs. Samuel Kidd & Company, Limited, of Isleworth, near London, and it occurred on the 9th of December between 7 and 8 o'clock in the morning. The elevator mitted that the millers of Great Britain is built on to another large building, have had everything in their favor, so contains 20 silo bins about 60 feet deep, that they cannot be but satisfied with and 8 feet square. Suddenly, without the result of their years' trading. To any previous indication of weakness, the farming community prices have been the whole of one side of the building disappointing, but still the year 1890 on fell outwards, and the contents of five the whole has been moderately satisfac-bins—about 1,700 quarters of wheat tory. In fact by some farmers and which were on that side was scattered over the fallen debris. In my next letter year just closing is considered to be the I will try and give you the reasons of this commencement of a far more prosperous accident and a few details of the foundation, &c., as it will be my business to be in London shortly on some milling matter, but from what I hear at this distance from the scene the architects are somewhat to blame.

The London Flour Millers' Associabulls; as well as the considerable tion held their Twelfth Annual Meeting year. Although the prices of wheat larger choice of men for carmen; but on body of the Exchange.

> with £30,962 caused by loss on exof a cargo of red winter American wheat, amounting to £8,500. The chairman in moving the adoption of the report said it would have been a pleasing duty to present a better report and declare a dividend, but owing to the circumstances named in the report they had made no profit. They had, he thought, turned the corner, and their operations since the accounts were made up, showed a corn trade. The liabilities of the firm much more favorable result. Mr. Simon,

cipations as to what his report would be. The difficulties inherent to the establishment of a business like theirs had now, to a large extent been overcome. Their flour was in increasing demand, and highly appreciated by those who bought it. With the view to increasing the practical efficiency of the board, they had, he hoped, secured the services of Mr. Marriage, a London miller of high standing. Mr. Weigall seconded the proposition, remarking on the great loss which they had suffered by the fall in exchange and on the value of the property as certified by all who had seen it. He agreed with the chairman in thinking they had now turned the corner, for they were making a profit as fast as they could. It was a great advantage that Mr. Marriage had consented, subject only to his having time to attend to the duties, to join their board The report and accounts were adopted. Mr. F. Price was re-appointed auditor, and a vote of thanks to the chairman and directors terminated the meeting.

The Weekly Miller of Monday last published the following account of a football game which took place on Christmas Eve, in the London Corn Exchange:

"A football match appears to have become a sort of "Christmas fixture" on Mark Lane Market, and on Christmas Eve, the Old Corn Exchange again witnessed a merry game. This time the football players did not wait for the closing of the doors, but some ten minutes at least before the hands of the tall clock had given the signal for the exclusion of the public a football was tossed out and sent spinning through the air, and in less than no time a throng of eager players had joined in the game, and were urging the ball about in all directions. Play was continued till the market was reopened at 3.10, but so far as we can learn there were no casualties either to limbs, panes, or clock. It on December 3, and after electing the should be mentioned that the anticipaofficers for the ensuing year, a long distion of a "game" was pretty general on cussion took place on the proper weight market, and that some minutes before the autumn fairs. Dairying must be of a sack of flour, the Chairman urging play commenced such standholders as added to those industries that have that the Americans, as a practical peo- attended this holiday market were done fairly well chiefly because ple had adopted 140 lbs. as being suffi- generally busy covering up their stands, pastures have been grassy and keep ciently heavy, and that the adoption of and by the time the game was in fair abundant during the greater part of the a smaller size would give the millers a progress nearly everybody was in the and other corn crops have been low the other hand it was urged very strong- players were mostly young men who during the year, still it is gratifying to ly that it would enormously increase presumably, had acquired the knack of impelling forward the "leather" in I hear from London that the fifth or- more suitable places than Mark Lane ending the 21st December the average dinary general meeting of the share- Corn Exchange, but this year they prices are 31s. 9d. a quarter for wheat (a holders of the Rio Janeiro Flour Mills pursued their pastime without any let quarter of wheat is 480 lbs), 28s. 8d. for and Granaries was held at Winchester or hindrance from the powers which, barley and 18s. 8d. for oats, whereas for House, Old Broad street, when Mr. for the time, were not. But perhaps the same period in 1889 they were Richard Foster, chairman of the Board, the latter expression is hardly accurate, 29s. 9d., 25s. 10d., and 17s. 9d., respect- took the chair. The report stated the because it appears that as soon as it ively. The Director of the Statistical regret of the Board that the assets did became evident that the annual match Department of the Board of Agriculture, not show a more favorable result, the wa imminent, guardians were posted (Major G. P. Craigie) in his report to profit and loss account displaying a debit at the doors, which were thus closed to balance of £11,806, 4s. 8d., together the public before the "closing time," and this is said to have led to some change, which had been carried to an unseemly scuffling between the doormarily directed to the area under wheat, exchange contingency account. Part keepers and frequenters of the Exin which by far the most of the decline is of the loss was due to the depreciation change, who could not be brought to understand why their customary right of entry should be denied them in so unexpected a manner."

I have been spending some weeks in Liverpool and for some days at the early part of the month the affairs of Messrs Joseph Boumphrey & Co., corn merchants, Brunswick Street, Liverpool, have been the topic of discussion in the

Mr. Louis Gibson, the well known sent them back most encouraging anti- American writer on the manufacture of

Milling, has been staying a short while here on his way to London. Mr. Gibson who intends to winter in Paris, has already visited Glasgow, Edinburgh and Dublin, and intends to approach the importers of American flour in this country with a view of their combining with the American exporters to obtain a more favorable and quicker trans- the last occasion. portation. To-day is the 22nd day that frost has been registered in England, and weather continues nearly, if not quite, as cold as ever. The thermometer registered 25 degrees here, 26 degrees at Holyhead, 20 degrees in London, Oxford and Cambridge, 12 degrees at Dungeness. The mean daily temperature has now been below the freezing point for 22 consecutive days. Taking this test for the length of frost the Greenwich observations do not show a period of cold so prolonged as the present since 1813. A very severe frost commenced on the 26th of December 1813 which lasted just 32 days. next prolonged frost since 1813 comlasted 18 days. In the Crimean Winter 1854-55 the daily mean was below freezing point from February 7. to 23. or 17 days.

The British Vice-Consul at Nicolaieff reports that the late harvest has been a most disappointing one throughout the whole of South Russia.—L. Maygrove.

Liverpool, 31st December, 1890.

#### OUR BUFFALO LETTER.

Buffalo Millers and Coopers-A new establishment organized-Corn receipts-Second hand barrels-Bucket Shop trading-Buffalo Merchants' Exchange notes — Changes in Firms-No Canal Association—Receipts and stocks on hand-"Bohemian Oats"-Bridging Niagara -Railway matters-The flour market-Elec tion on 'change, etc., etc.

THE Buffalo coopers got together January 2nd, and decided to advance prices 31 cents on each flour barrel, also to shut down until the stock on hand showed a consider, able decrease. On January 6th the millersthat is the five largest, viz.; Schoellkopf & Matthews, A. R. James, Urban & Co., Harvey & Henry and Shuttleworth of the Banner Milling Company met and decided to organize a stock company for the purpose of manufacturing their own barrels. It is claimed Buffalo coopers do not buy their cooperage stock from first hands and therefore cannot compete with Detroit and other milling centers. This of course puts our millers at a disadvantage in the strife, for the eastern trade against other points, on the other hand the coopers claim that barrels are cheaper in Buffalo than other towns. Messrs. Harvey, Urban and Shuttleworth were appointed a committee to purchase a plant and stock. One thing is certain, and that is, if George Urban takes the lead in this matter, the cooper shop will go up before the next demand for flour creates the necessity for a fresh supply of barrels.

the Lackawanna line started up last week. Richard K. Noye has resigned his position as Councilor of the University of Buffalo.

S. B. Patridge of North Collins, Erie county, committed suicide by shooting, at Brown's hotel in this city, January 6th. well was no doubt planned some time ago, as he and chair. held a large number of life insurance policies of late issue.

The receipts of corn by rail for the season thus far have been very large and of most excellent quality. Only two cars of the whole men on the 2nd floor. Mr. Reardon is an enamount were "hot" and of No. 4 corn about a dozen were graded. The trade this year is man who has had fully ten years of experiexpected to be at least 25 per cent. larger than last, which was the largest on record.

The Labor Union of this city is again after the millers who are using second-hand chief clerk for S. A. Yantis has been apbarrels. The newly elected common council was organized on the 5th of January, and the corporation counsel is also of a more liberal stripe than the former incumbent. The latter declared the demands of the coopers unconstitutional. The boys therefore have hopes of bringing forward sufficient "in-

flour and author of Gradual Reduction ingmen that it is dangerous to health must 'change and the canal men dread the coming of boards of health can easily show. The millers' argument is that the barrels used have in no way been rendered unfit for use. How does the miller know? The barrels are collected by men not connected with the mill which purchases them. Everything goes to the barrel man, when he can get a few cents off. Millers, you will have to fight this with better argument than you used on

Have you ever noticed a business man enter an "option trading shop?" If so, you will notice that he does it by the side door-they all have these little conveniences, no matter what their pretentions to honest dealing may be. Some "shops" are fitted up with green answering this purpose could be built before curtains to hide the foolish virgins whose lamps are filled. When the business man is caught in one of these places, he acts like a boy denying a raid on the cherry tree while his mouth is stained with the fruit. He makes a good attempt to swagger out, but lord, you can see his conscience pricking him at every step. One or two visits are not commented on, it is only after he commences to spend a few hours with the idle crowd, he meets there swapping foul stories, that his banker hears of his new departure. Then, later on his business associates whisper it to each other and some reluctance is shown to trade with him. Finally a good natured friend bluntly tells him he is a "damned fool", and if he is menced on the 9th of January 1823 and not too deep in the quicksand he takes the warning. I only speak of this now because several of our business men are in the path trod by those who have lost all, on these treacherous waysides.

Messrs. Mather & Brown of Honeoye Falls, have put in roller machinery and are fairly wamped with orders.

The Buffalo Merchants' Exchange wants the Chicago quotations, and wants them bad. How to get them is the question. A proposition was made to subscribe a sufficient sum among the grain trade to obtain the desired information, but it met with little favor. The quotations are now posted about half an hour late and do not agree with those received elsewhere. Still there is no knowing whether these latter prices are any nearer correct, as several discrepancies between them and the official Chicago figures have been noticed many times.

The Matthews-Wright case was put over for the next term of court which convenes about the first of February. It begins to look as if this celebrated case will not come off at all now that young Wright has managed to get himself into another questionable business tangle through the failure of Bateman & Co. The disclosures of assignee Garver caused a smile on change, especially the statement that "neither Mr. Wright nor Mr. Gladwin ever contributed one dollar toward the capital of A. J. Wright & Co., but the whole capital was contributed by Mr. Coon, the special partner." Trouble has come thick and fast upon young Wright. First the failure of A. P. Wright & Son, the Matthews-Wright suit next, followed by the "Grain Merchant''letter, the writing of which private opinion places at his door, and now the serious charges made by Bateman & Co.'s assignee. It is sad to add that there is little or no sympathy expressed for the Wrights. Mr. Wright to-day asked his customers to close their deals.

Changes in firms commenced on the 1st of January, and quite a number are looked for between this and the opening of navigation. The most important is the resignation of S. W. Yantis, agent for H. J. Coon & Co. Griswold's new mill at West Alexander on Mr. Yantis came here a young man to succeed his brother J. A. Yantis who went to Boston to represent Coon & Co. They were probably the first firm to establish at Buffalo a grain agency of an independent order, and their success was beyond expectations. Mr.

Mr. Wm. J. Reardon for the past two years connected with Messrs. Spann & Chandler, also struck out for himself on the 1st of January, taking a room among the hard wheat ergetic, wideawake, hustling young business ence in the grain trade and made many friends. He will succeed.

Mr. W. V. Downer, for a number of years pointed by H. J Coon & Co. as agent here. Mr. Downer possesses the confidence and esteem of the members of the Merchants' Exchange.

C. A. Warfield who represents Bartlett, Frazer & Co., of Chicago, finding his quarters too small for his constantly increasing flooence" to pass the ordinance on the plea business, has taken the connecting room octhat such second use of barrels is dangerous cupied by Messrs. Ratcliffe & Son and fitted to ask for admission to enter the city at If Mr. Guthrie was elected, the members of

also be fact. Diseases have been spread in a of their season's business with this notorious much more unlikely manner as the records disturber of the peace in the field again. Almighty Warfield is the new name by which he will be known-so Jacus is reported saying.

There will be no canal association next eason. That's settled. All the better for grain men and some of the forwarders, but between the two the poor boatmen will suffer. Sid Finn is happy as a lark and working like a beaver to secure the lion's share of the grain. The only salvation now for the canal men is to own an elevator and I believe before the year is out a start will be made in that direction. It must be done either by the state or private capital if the usefulness of the canals is to be maintained. An elevator navigation opens this spring, and the cost would not exceed \$50,000.

The Lehigh Valley railroad will put a line of steam canal boats on the canal next season between Buffalo and New York to carry grain. This will have no effect on rates

Next year promises to be an eventful one in more ways than one, that is, if the present indications are fruitful. Rumor has it, and there is a glimmer of truth in it, that there will be no elevating association next year. Floaters are in course of construction and with the dissatisfied ones forced into the combination last year, they are a standing menace to the association. Besides there are internal wars of which I cannot speak at present, likely to knock the old combine into a cocked hat. Oh, what fun we're going to have. The new Thompson mill is buying considerable winter wheat from local farmers and quite a lot of hard is booked for it from Buffalo.

The first consignment of Minneapolis wheat reached us about December 25. graded No. 1 Northern and is of excellent quality. About 20 cars have been received thus far but more is expected. The freight rate was 15c per bushel. The supply of Duluth wheat in store here is decreasing fast and the deficiency must be made up from Minneapolis no matter what the cost may be. New York took 120,000 bus. No. 1 Northern during the month, and for a week was figuring on a round lot of No. 1 hard but would not come up to the figures asked. No 1 hard advanced from 8 to 11 cents over Chicago May and No. 1 Northern from 3 to 7 over the same month, during the week ending January 10th.

The stock of No. 1 hard is only 254,000 and of Northern 819,000 against over 2 millions last year.

It is claimed by those who should know that a larger amount of flour will be shipped here this winter from the Northwest than ever before.

Millfeed is higher again, having advanced \$1.00 per ton for the month and is scarce at \$21.50 for winter and \$21.50 for fine bran. Fine white feed is sailing up to about \$25 or \$26 per ton. Still higher prices are predicted next month.

I understand that quite a number of Buffalo grain men are speculating in hay, Heinold & Rodebaugh being among the largest. Hay has never been so cheap as it is at present throughout this county. Fine timothy sold as low as \$6 per ton loose and \$6 baled. There is money in this certainly.

Work on the addition to the R. Ovens bakery is well advanced and when the building is completed it will be the largest individual plant in the country. The new structure is 85x150 feet, 4 stories high and nearly fireproof. Five hundred men will be employed.

Indictments were recently found in Niagara county against several "Bohemian-Oat" dealers. Farmers who have been swindled, club together for the purpose of making a test case. The game is such an old one that it is difficult to see how even an old mossbacked granger who never reads a paper could be persuaded to bite.

A scheme to bridge the Niagara river at Bufwas respected by all his associates falo is on foot and what a blessing it would be known among flour and feed dealers and had and to show their appreciation the grain if sufficient capital could be secured to carry it quite a large store in North Collins. The act trade presented him with a handsome desk out. A mean little boat, managed of course by Canadians, has a monopoly of the river and a few days ago this tub went ashore in a fog. Think of it, actually went ashore. This boat makes half hour trips to Canada and one would imagine the skipper could pilot her across blindfolded after 10 years of service at the wheel. The bridge company has petitioned for a franchise in the Canadian Parliament for a foot, carriage and railway bridge and to empower the said company to be incorporated in the state of New York for a like purpose.

The people of Buffalo have for years suffered the evils of the present system of grade crossings by railways entering the city, and a committee, of which Mr. George Sandrock is one, has for two years past been trying to come to some agreement with the roads to abolish them but without success. The Rome,

tracks within 15 feet of the Lehigh Valley road. Mr. Bissell, Ex-President Cleveland's old law partner, appeared for the R. W. & O. and General Doyle, president of the Merchants Exchange and general agent for the Lehigh Valley Company aided meterially in bringing about the favorable result. Mr. Bissell's speech before the commission is worthy of repetition. He said:

'When you are talking up Buffalo, what do you say? You speak with pride of your railroad facilities. You have more miles of trackage than any other city in the world. Is anybody in Buffalo particularly guilty of the prosperity of Buffalo since 1880? No, sir. We have prospered through the injection of \$20,000,000 of foreign capital in the last ten years. Here comes the opportunity of connecting with the farming country on the south shore of Lake Ontario, a connection with farming territory which we need. Now here comes another railroad that wants to come in. This track is for the benefit of freight traffic. You can't stick it in the air. It must be on the ground. They say it's dangerous. We admit it. It's dangerous to run machines. Will you therefore shut up machine shops? It's dangerous to sail the lakes. Will you stop shipping? A man was choked to death the other day with a fish bone. Will you stop the eating of fish?"

The argument of Mr. Bissell or something else, was convincing—something else probably, as it takes much to convince a Buffalo alderman, as a rule.

The old Tifft elevator owned by the New York Central roads was cleaned of its grain in store a week ago and will be torn down as soon as possible.

Natural Gas is now being piped from Canada to Buffalo the company having after many unsuccessful attempts with a large pipe managed to lay a four inch one across the river. Uncle Sam will collect 10 per cent ad valorem.

Chaffee's mill at Springville was entered by burglars a week ago and about \$30 in cash secured by the gang. A freight car stood in front of the office window which gave the boys full swing.

The Godfrey Pond mill at Batavia, owned by C. J. Bork, proprietor of the Attica mills was started up a few weeks ago after being idle for nearly two years. The young Bork is finding money in the milling business and as he has unlimited backing from his sire who knows a good thing when he sees it the chances are, he will gobble up all the "dead" mills in this section of the state ere long. More power to the energetic young man.

Flour has been dull—that is a mild term for the condition of the market during the A number of mills were shut past month. down for necessary repairs for a few days but the majority were supplied with orders ahead to make running compulsory. A few mills have heavy stocks on hand, but this appears to be the rule with them and has been the case many a time on a more uncertain wheat market than the present. The demand will come as it usually does all in a heap, taking the stock on hand and that unproduced for months thereafter. This ever occuring whine of some millers is enough to put wheat out of condition. As to prices, well if the quoted list is \$5.75 for best patent springs there are millers who would like to see some one ready to bid from 40 to 50 cents less for round lots. Winters are not worth quoting except in a local way \$4.85@\$5.00.

Mr. Alexander Mann, formerly of Buffalo but now of Boston, Mass. was on 'change two weeks ago looking as chipper as ever. I am credibly informed that his first inquiry was for Mr. Newman and strange to say the latter gentleman had been looking for Mr. Mann all the morning, knowing that the Hub man was in town. They embraced and so loving were the pair that Mr. Mann missed an appointment to dine with several bankers a grain merchant or two at the Iroquois.

The Merchants Exchange has been in a turmoil of excitement since the 9th inst. when the following tickets were nominated:

Choice for President-S. S. Guthrie. Choice for Vice-President—George Clinton.

Choice for Treasurer-Frederick L. Danforth.

Thomas Hodgson, Philip Houck, Melvin Dunning, Arthur D. Bissell, S. M. Clement, Jr., William Hengerer, Walter J. Shephard, Geo. H. Wolcott, Harvey J. Hurd, J. H. Rodebaugh.

Choice for President-John N. Scatcherd. Choice for Vice-President-George Sand-

Choice for Treasurer-John L. Williams. Rensselaer W. Daniels, Charles B. Armstrong, Harlow C. Palmer, Howard H. Baker, Pierre A. Rosseel, H. F. Shuttleworth, William G. Heathfield, H. D. Folinsbee, Edward L. Anthony, Robert R. Hefford.

The first ticket was dubbed the "prayer to health. If it is true that flour is one of it up in fine taste as a private office. Mr. grade, and after a bitter fight permission was the board would be invited out to prayer and the best absorbents, the claim of the work- Warfield has become quite a power on granted by the common council to lay such if Mr. Scatcherd was elected the boys would

adjourn to the Anderson for wine galore. Still the latter inducement, no matter how tempting it appeared to a majority of the members, failed to bring out the enthusiasm expected by so popular a name at its head. The reasons were that the ticket was made up principally of gentlemen who favored high dues, too much freight bureau and generally expensive ideas concerning the running of the different departments, especially the secretary's room. Besides this it had "Clint" Newman backing it with tongue and dollars. This in itself was sufficient to cause its defeat. Every man on the Guthrie ticket was a strong card except the head, and really nothing could be said against that gentleman's character, business ability, or anything else. Mr. Guthrie was never anxious for office in the gift of the Exchange, but is proud of being the leading spirit in the Boot Blacks' and News Boys' Home. This is as matters stood on the day before election.

#### OUR BALTIMORE LETTER.

Oriole's December Remarks cause much com. ment.—The Coat fits in Some Cases.—A Moral Lecture with a Promise. — The Baltimore Flour Market-The Wheat Market.-Predictions for the Future-Local and Personal



UR remarks in these columns last month caused quite a breeze in the trade here, where they were generally read, discussed and

commented on. As was our aim and intention they hit the bulls-eye exactly, and from all accounts brought many pretenders to

It was really amusing to hear of the quietly thanking God that they were not as other men and to witness the innocent washing their skirts of suspicion; and indeed there seems to have been some squirming where least expected and by men who have always borne exceptional characters.

If, however, our random shot has had the effect of bringing down unsuspected game we are glad of it and glory in the achieve-

We wish it understood, though, and as we stated at the time, that our accusations emanated from a broad, cosmopolitan standpoint and had no especial significance or reference to any market in particular but to all alike in general.

And just here permit us to say that it is quite unnecessary and unbecoming for reputable dealers to take exceptions to what was said and to go round proclaiming their innocence, when there was no charge whatever laid at their doors.

The innocent need no vindication and should not be so quick to wear the shoes intended for others, unless perchance they happen to fit them. Our shafts are aimed at the Devils masquerading as saints and if that is your size, reader, we are then after you, too, regardless of who you are, your protests or your profession.

'Silence is golden" but "murder will out," and on that principle a declaration of innocence is oftentimes a confession of guilt.

'A word to the wise is sufficient "-if you are innocent, keep quiet and let the guilty do the talking.

What we are contending for is more purity among merchants and less perfidy.

Half the world, apparently, is forever trying to get the better of the other half and in the attempt all rules of propriety, honesty and integrity are too often either forgotten men do things under the impulse of the in any quarter. moment and when struggling for the ascendency which they are sorry for afterwards, and which they would scorn to do on sober confusion. Men don't take time enough to date last month, and 78,767 barrels Jan. 1st, think - their brains are fired with the one 1890. ambition to get rich and instead of proceeding cautiously they persist in driving on at a break-neck pace until finally from sheer exhaustion they drop into their graves and are remembered no more forever. These are they too who are even too busy to die decently and in order, but must needs be cut off without warning and preparation.

No recreation or repose in the battle of life for them, but with aching, throbbing, seething and bewildered brains they rush on, pell-mell, helter-skelter, hither and thither after the Almighty Dollar until the end comes when they "shuffle off this mortal coil" and leave their hard-earned savings to the prodigality of some worthless heir.

How often have we seen this exemplified in our own immediate circles and how strange it is that men will never profit by such examples, rein in their speed a little and occasionally take life in a walk rather than in a perpetual gallop.

We don't believe in going through life out of breath, particularly, when there is no necessity for it.

This brings us to the point we wish to make, namely, that the present go-as-youplease-lightning-express way of doing things is alone responsible for the charlatans, adventurers, rascals and thieves that infest the trade. Competition is so great and profits so small that a premium is offered for dishonesty and the consequence is that the temptation is greater than many can withstand-hence the large and ever increasing percentage of rogues in the land.

While overproduction continues, so also will cut-throat competition abound, and while such conditions exist, sharks, swindlers, tricksters, scoundrels, hypocrites, and the like, will increase and multiply, hold high carnival and never be content until they have sucked the very life-blood out of trade. Our fathers, however, did business on different principles, and consequently lived better, longer and happier lives, and, in the end, died richer too than the average man of the

They left their cares and worries behind them when they came home at night, in those days, and instead of going out after supper to the club or theater the evening was spent with wife and children and everything done to amuse the little ones and otherwise brighten up the fireside.

Our sires did not leave their religion at church on Sunday's, either, but carried it around with them during the week also and lived up to it.

They were not ashamed to face the devil and call him by his proper name. In a word, they thought that "a good name was rather to be chosen than great riches" and so shaped their destinies accordingly.

What a change has taken place since then Now, great riches are rather to be chosen than a good name, and indeed the whole world seems to be rolling rough-shod to hell.

Is there time to call a halt, right-about face and pursue the way our fathers trod? If so, for God's sake let us do it before it is too late!

"It is never too late to mend," but if some of the rascals we know of don't hurry up and change their tactics we will advance a step further and give them a broadside at close

Life is too short to make enemies at every cross-roads, but it is necessary it seems in this case and where we have so many culprits to deal with.

Such enemies, however, we are proud of, and shall continue to denounce their methods and scorn their patronage, regardless of consequences

If men would enjoy the bright side of life they would pay more attention to character, conscience, domesticity and health which money cannot buy, rather than ignore the one and neglect the other the balance of their days in the effort to amass a fortuue.

Anticipated joys based on infidelity seldom materialize.

The present is fraught with much for the upright, and the same identically which brought happiness in the past to our fathers, so why not like them lead exemplary lives and reach out and pluck the blessings at our door? "A bird in the hand is worth two in the bush."

The past month in the Baltimore flour market has been devoid of interest, owing to the holidays and the course of wheat values.

There have been occasional spurts of activity which resulted in some large sales to or ignored and the consequence is that many arrive, but at this writing no life is apparent

Prices are about the same as those of a month ago, but we fail to note any pressure on the part of mills to force sales as was the reflection. The whole trouble is that we are case at that time. The stock of flour here moving at too rapid a gait. Competition is Jan. 1st, exclusive of that held by city mills, po great. All is hustle, excitement and was 74,006 barrels against 73,477 barrels same

Jobbers nor city mills have made any change during the month and altogether there is little to report.

The flour sold to arrive was principally spring wheat patents ranging from \$5.00@ 5.20; baker's from \$4.10@4.25; winter patents from \$4.90@5.15; straights from \$4.60@4.80, and clears from \$4.35@ 4.55.

Dealers as a rule are pretty well stocked again, and there is no prospect of further activity unless wheat should happen to materially improve, in which event the trade would probably buy moderately in anticipation of wants.

City mills, however, have been quite busy throughout the month and during that period have sold fabulous lines of extra for South American account.

Nothing of moment has been done in low grades for the West Indies, but there is an inquiry in the market for a cargo of super at present, which may result in business here-

Clearances of flour from this port the past! Stock of corn in Baltimore is 164,594 bus.

month have been enormous and are likely to so continue for sometime to come.

We hear also of large quantities in transit for Newport News which will be forwarded by the Furness Line on arrival.

Our exports are going in the shape of flour this year which speaks well for the mills.

Let them keep it up as that is the only way to feed foreigners with profit to ourselves.

While many here look for no material change in flour, there are others who predict a sharp advance in it shortly.

We quote the range of the flour market as Spring wheat, patent...... \$5.00@\$5.25 Spring wheat, straight...... 4.50@ 4.75 Spring wheat, bakers'.... 4.00@ 4.25 Winter wheat, patent..... 4.90@ 5.15 Winter wheat, straight..... 4.60@ 4.80 Winter wheat, clear..... 4.35@ 4.60 Winter wheat, extra..... 3.50@ 4.25 Winter wheat, super..... 3.00@ 3.40 Rio brands, extra..... 5.00@ 5.10 City mills, super ..... 3.15@ Rye flour..... 3.75(a) 4.25

The wheat market here the past month has ruled pretty much the same as flour-fluctuations have been narrow and business restricted, particularly, as far as speculation was concerned. Cash wheat is 1c. higher than the figures of a month ago, while the futures remain practically unchanged.

Stocks, in the absence of receipts, and with good clearances, show a further shrinkage.

Milling wheat is still scarce and in demand at full prices.

Cables are higher and a good export inquiry prevails, but in the absence of available tonnage, transactions in the main have been confined to berth-room parcels although we know of two full cargoes that have been taken since our last review based on current rates of freight. Business in this direction is hampered only by scarcity of tonnage.

New York has taken quite a jag of our No. 2 red for milling and mixing purposes of

Speculation here still clings to the bull side of wheat.

In view of the present statistical position of the cereal it sees no other alternative but for values to advance and that right sharply.

Manipulators may hold it down temporarily, pending the continued movement in the Northwest, but prices will go higher ultimnately all the same.

That last Government report was one of double barreled action, bullish on the old crop and bearish on the new, but when the boys" get through selling and depressing values on that they will be looking around in vain for something to fill their contracts

Next year's crop won't fill May contracts by a large majority.

Gaze on January, February and March wheat in New York and tell us who are paying the carrying charges, the bulls or the bears?

Just so will it be with May, June and July when they come 'round. A man is a fool to sell a short-crop option at a discount.

The visible supply is likely to show a weekly decrease from this time out. The amount afloat will also probably grow less and less from time to time, and indeed the whole situation warrants higher prices.

Silver is being used as a cats-paw to influence prices, but all such side issues will have to give way sooner or later to the upward march of values.

Those who are bearing wheat now with great gusto will be bulling it at \$1.25 on the seaboard before another crop, unless all signs

are likely to show a considerable gain a month hence.

Stock of wheat in Baltimore is 614,047 Bus.

CLOSING AND COMPARATIVE PRICES.

|                         | The rest of the state of the st |                                                      |
|-------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| Wheat No. 2 red<br>Spot | Closing to-day 971(@971                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Same time last year. $80\frac{1}{2}(a)80\frac{1}{4}$ |
| Steamer 2               | 931/20                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | @                                                    |
| Fultz<br>Longberry      | 95 @103                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 72 @82                                               |
| January                 | 97100-                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 73 @83<br>80½(@80¾                                   |
| May                     | 103@1031                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 851 (2854                                            |
| Corn has fluctuated     | d violently                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | horo dunia -                                         |

d violently here during the month, but closes to-day only 1ct. over our last quotations.

Receipts and shipments have been good while stocks show a discrease. The western movement has not commenced in earnest as yet, but is likely to at an early date. Home consumption and our coastwise trade about absorb all the near-by offerings.

Speculation here sticks to the bear side on corn and predicts a perpendicular drop in it some day. The Government report didn't it is to be hoped that the farmers will improve after. Output of city mills for December their chance and sell their holdings before up, matters went off smoothly. the break finally comes.

| CLOSING AND COMPARATIV                 | E PRICES:               |
|----------------------------------------|-------------------------|
| Corn Closing to-day. Spot mixed59 @59‡ | Same time<br>last year. |
| Stmr mixed57 @-—                       | 371@371                 |
| South white60 @61                      | 341/2/341               |
| " yellow61 @62                         | 38 @41<br>38 @41        |
| January584(a                           | 371 @374                |
| May58 @584                             | 381@39                  |

ITEMS OF INTEREST TO THE TRADE.

Secretary Wheatley of the Corn and Flour Exchange makes the following summary of the business of the year 1890 at Baltimore in his Daily Produce Report of recent date:

Receipts of flour amounted to 3,369,831 brls., against \$3,189,572 brls. in 1889. Export 2,753,628 brls., against 2,332,8(5 brls. in 1889.

Receipts of wheat in 1890 were 6,378,638 bus. against 6,889,432 bus. 1889, and exports were 4,785,142 bus. in 1890, against 4,507,165 in 1889. Receipts of corn in 1890 were 21,093.894 bus. against 18,354,018 bus. in 1889. Exports 18,961,871 bus. in 1890, against 16,617,177 bus.

Receipts of oats for the year 1890 were 2,556,630 bus., against 1,969,916 in 1889. Exports in 1880, 547,039 bus. against 131,999 in

Receipts of rye amounted to 469,880 bus, in 1890, against 260,300 in 1889. Exports of rye in 1890, 28,859 bus.; 1889 nil.

Receipts of barley and malt for the year 1890 were 772,177 bus., against 628,395 bus. in

Charles A. Pillsbury, of Minneapolis, was here last week on his way south for his health, and predicted \$6.00 for spring wheat patents on the seaboards in February.

Jas. H. Knowles, representing Kehlor Bros. of St. Louis, and the La Grange Mill, of Red Wing, Minn., was also here last week in search of trade.

P. P. Simmons, Freeman's agent, bobbed up serenely here today and will go to Washington and from there to Harrisburg, Pa. before returning to headquarters. W. J. Smith, of the Geo. P. Plant Milling

Co., of St. Louis, stopped off here to pay his local agent a short visit late in December.

The C. A. Gambrill Mfg. Co. has gotten out handsome engraved pamphlet illustrative of the art of milling.

Blanchard Randall, the present incumbent, has been nominated as president of the Baltimore Corn and Flour Exchange for the ensuing year.

The Washburn-Crosby Co's. agent, of Minneapolis, is in town hunting for orders.

H. A. Deardorf, of the Isaac Harter Co., of Ohio, was seen on the floor of 'change last

The feed dealers of this city gave us a representation of an Indian war dance on change the last day of the old year.

We find that the UNITED STATES MILLER is pretty generally read by the trade of Baltimore ORIOLE.

Baltimore., Jan. 14th, 1891.

## OUR ST. LOUIS LETTER.

Annual production of St. Louis flour mills-Comparisons—Merchants Exchange election— Camp Spring mill fire-Criticism of state in-- Transportation matters - Wheat market-Flour production and market.

NNUAL reports, annual elections and annual good resolutions are the topics for this month's contribution. The winding-up of the year's business was the chief occupation of the St. Louis flour men, and their results were hardly as gratifying as last year's totals, a falling off of 194,437 bbls. from last year's work, of 144,614 bbls. from 1888, and of 113-, 712 bbls. from 1887. Of course it must be We have lost nothing the past month and taken into consideration that all the mills were not running regularly. The St. George was shut down for six months, hence its poor showing of 15,300 bbls., while the Anchor mill's output of 58,000 bbls. is owing to its loss by fire on March 15, 1890. The output by mills was:

| Plant         | 1889.   | 1890.   |
|---------------|---------|---------|
| Plant         | 344,521 | 301,082 |
| Kehlor        | 288,800 | 289,560 |
| Eagle Steam   | 207,664 | 230,150 |
| Camp Spring   | 210,258 | 203,640 |
| regina        | 161,340 | 155,760 |
| VICTOTIA      | 125,782 | 149,700 |
| Daxony        | 103,777 | 143,467 |
| Jefferson     | 92,565  | 108,966 |
| Hezel         |         | 100,233 |
| United States | 104,000 | 93,152  |
| Meramea       | 85,735  | 86,269  |
| Meramec       | 60,236  | 61,782  |
| Anchor        | 225,859 | 58,000  |
| Carondelet    | 30,905  | 24,635  |
| St. George    | 25,000  | 15,300  |
| Total         | 000 440 |         |

........... 2,066,442 1,872,005 As the daily capacity of our mills amounts to 10,000 bbls. or to 3,120,000 bbls. for the year of 312 days, the output for 1890 is not nearly as good as it might have been.

The annual election of officers for the show up so badly on the cereal after all, and Merchant's Exchange for the year 1891 took place Jan. 7th. With only the regular ticket

Marcus Bernheimer received all but four of the 1070 votes cast for the presidency.

The struggle between Geo. II. Plant and Sid. R. Francis for first vice-presidency enlivened matters a little. Mr. Plant, however, managed to beat his opponent by a small margin, receiving 765 votes to his opponents 610.

The treasurer's statement for the year shows that the total receipts from all sources amounted to \$68,993.47 and that the total expenses were \$60,641.84, giving a surplus of \$8,351.63, of which sum \$5000.00 goes to the reserve fund, leaving a balance of \$3351.63.

Speaking of the reserve fund, which now amounts to \$508,723.60, Pres. John W. Kauffman, of the Board of Directors, strongly advises the Exchange to expend it in the erection of a new Merchant's Exchange Building. As the lease on the present building expires in 1895, the Board believes that now is the time for action on the matter if there is any intention of putting up a building of their own.

At the opening of the year there were 3190 members, but this number has been reduced by the redemption of the certificates of twelve members deceased and by the forfeiture of 62 leaving as a total of membership at the close of the year of 3116.

The new year started out with a mill fire-Camp Spring mill being the unfortunate victim. The fire was fortunately small and resulted in a loss of about \$5000 on flour and grain in stock. The buildings were only slightly damaged.

On Dec. 31, 1890, the Missouri warehouse and railroad commissioners held a meeting in this city and made an examination of the St. Louis elevators. Their chief object, how ever, was the election of a successor to Mr. Jasper Burks, chief grain inspector for Missouri. There were several applicants for this position, prominent among them being Capt. Wm. M. Price, of St. Louis, who had a very strong endorsement. But endorsements counted very little in the selection as Assistant Chief Inspector O'Shea was promoted to the chief inspector's place and his old position filled by the election of Frank Washington. This latter gentleman had for the past year been drawing a salary of \$1800.00 as chief supervisor. With his promotion, however, the old office was abolished. As a recognition of the Farmers' Alliance, Mr. J. Marck Anthony of Madison county, who is vice president of the Farmers' Alliance, was elected to fill the newly created office of treasurer. Editor Gallagher, of the Kansas City Times, was appointed chief inspector for Kansas City. Mr. W. H. Hall, another Farmers' Alliance man, was proffered a \$1500 clerkship, but he has since respectfully declined. Of O'Shea's appointment as chief of the grain inspectors for Missouri, farmers all over the state are making vigorous protests and are doing their utmost to have him removed. As a change will soon occur in the commission it will not be surprising to see an entire reorganization of the department of grain inspectors.

There is no doubt that such a reorganization is needed. As it is, the inspectors give little satisfaction to the merchants. As an example of their work, it might be well to give a peculiar ruling of their's this week. As is well known, Kansas hard wheat monopolizes the St. Louis market in its line and for the most part comes through Kansas City shippers. A short time ago twenty cars of wheat were shipped from Kansas city to East St. Louis by way of the C. &. A. R. R. On inspection the Merchants Exchange inspectors graded it as No. 2 hard. A few days later the wheat crossed the river to this city. and the Burks-O'Shea inspectors attempted to pass fair judgment on it. As usual they found that the East side inspection was decidedly "off" and that the wheat should have been rated as No. 2 red, and accordingly changed the inspection to No. 2 red. As there was a slight difference of 10c. between the two grades, the St. Louis millers were not altogether pleased and were not slow in assignment. airing their opinions on the chief inspector and his assistants. In view of the fact that the East side inspectors are experts and have long carried on all the inspection for the Exchange, the millers are more inclined to rely on their judgment rather than on that of the Burks-O'Shea crowd.

The Board of Directors have chosen the inspectors for the Exchange for 1891. The number was reduced from five to three this year and J. L. Currie, W. E. Robinson and C. O. Dutcher were chosen. The flour inspectors for 1891 are Richard Perry, Victor Goetz, Fred Bohle, J. Hamsworth and Aug. Rumpt.

And Kansas is again heard from under date of Jan. 10, 1891. The flour men are preparing a long address to the Interstate Commerce Commission, asking for lower rates on flour to the sea coast. The petition hails from Central Kansas and is to be endorsed by all the flour dealers. The demand is the result of the unequal rates on wheat and flour, which afford the Eastern producer a big advantage over his Western competitor in the export trade.

A special rate to the Gulf is particularly asked for, as low rates from thence to Liverpool can easily be secured. It is claimed that over one hundred cars of flour for export are at present waiting for the asked reduction, as the present rate does not afford a sufficient profit for the cost of production.

WHEAT.

Receipts for the week amounted to 71,940 bus. as against 66,393 bus. last week. Total receipts for the past year were 11,135,496 bus. Shipments for the week were 50,390 bus.; last week 58,358; for the year, 3,720,701 bus. Stocks in elevators for past week, 1,844,267; withdrawals in past week for city consumption, 59,545 bus.; for rail shipment, 78,295 bus. The market was very light and there was only a slight demand for No. 2 red from country points-the city mills being well supplied. Quotations for the week are:

| Monday             | No. 2 Red.                     | No. 3 Red.<br>91    |
|--------------------|--------------------------------|---------------------|
| Wednesday          | 941 @941                       | 92<br>92            |
| Inursday           | 927/201                        | 91                  |
| Friday<br>Saturday | .93\(\alpha\)93\(\frac{1}{2}\) | $90\frac{1}{2}$ @92 |

FLOUR. The flour market is very quiet and there is very little trading-trade being local and Southern entirely—no export business whatever. Prices very firm; output, light both for city and country. Receipts, 20,253 bbls. as against 16,700 bbls. last week; shipment, 46,489 bbls. this week; last week 54,206 bbls. The output of the mills was 47,450 bbls. divided up as follows:

| NAME.         | Output for<br>the week.<br>Barrels. | Output for<br>the past<br>four wks.<br>Barrels. |
|---------------|-------------------------------------|-------------------------------------------------|
| Alton City    | . 3,800                             | 3,800—one week.                                 |
| Crown         | . 2.400                             | 7.200—three weeks                               |
| Jenerson      | . 3.000                             | 7.100 Three weeks                               |
| Plant         | . 6.000                             | 18,800                                          |
| Regina        | . 3 600                             | 13,200                                          |
| United States |                                     | 1,000                                           |
| Victoria      |                                     |                                                 |
| St. George    |                                     |                                                 |
| Planet        |                                     |                                                 |
| Kenlor        | . 7.500                             | 21,100                                          |
| Eagle Steam   | . 5,000                             | 18,500                                          |
| Camp Spring   | . 3,000                             | 10,700                                          |
| Carondelet    | 750                                 | 2,000                                           |
| Hezel         | . 2 700                             | 8,800                                           |
| Meramec       | . 1.500                             | 5,100                                           |
| President     | 2.400                               | 10,400                                          |
| Saxony        | . 2.600                             | 7,800                                           |
| Yaeger        | 3,200                               | 11,550                                          |
|               |                                     |                                                 |

Total . . . . . 47,450 147,030

Present quotations on flour are XXX, \$2 90 @3 00; family, \$3.10@3.25; choice, \$3.35@ 3.65; fancy, \$4.00@4.10; extra fancy, \$4.20@ 4.40; patents, \$4.60@4.75.

WALTER HOWARD BAIN. St. Louis, Jan. 17, 1891.

EWS.-The Manitoba wheat crop which was expected to exceed 20, 000,000 bushels, is estimated by the Winnipeg Department of Agriculture at 14,665, 00 bushels, against 7,201,-000 bushels last year; the great bulk of the crop, however, has been more or less injured

in quality by the frost. THE Relyea Grist Mill at Rondout, N. Y., burned Jan. 9.

Keister & Loucke succeed the Scottdale Milling Co. at Scottdale, Pa.

W. H. HAND & Co., of Adrian, Mich., are succeeded by the Hand Milling Co.

THE Minneapolis (Kan.) Steam-Milling Co. are building a 50-barrel roller mill.

NEAR Paris Ill., Jan. 5, the Vermillion Company's flouring mill burned. Loss \$4,000.

AT Riverton, Neb., the Eagle Co.'s mill was recently burned. Loss \$5,000; insurance,

THE Fort Orange Milling Co. has been incorporated at Albany, N. Y. Capital stock, \$100,000.

JOHN CRETORS & SON, owners of the Model Mill at Leavenworth, Kan., have made an

hold their annual meeting January 23, at 11, and that he had fixed the general offices of McPherson.

Clinton, Mo. with a capital of \$40,000 to build a flour mill. THE North Dakota Millers' Association

will hold a meeting January 16 and 17 at the Columbia Hotel, Fargo.

AT Dundas, Minn., Jan. 2, the flouring mill of M. C. Newell & Co. was burned. Loss about \$15,000; no insurance. THE Brooklyn Elevator and Milling Co.

has been incorporated at Brooklyn, N. Y. with a capital stock of \$50,000. AT Freeport, Ill., Dec. 30, Serf & Mitchell's flour and feed mills were destroyed by fire.

Loss, \$15,000; insurance, \$7,500. AT Marlette, Mich., Dec. 30, the roller process mill, owned by H. W. Wilson, was burned. Loss \$22,000; insurance \$10,000.

THE Farmers' mill at Preston, Minn., has been purchased by F.W.Miller who will make improvements and increase the capacity.

NEAR Unionville Md., Dec. 17, the Whitehill Mills were burned, together with contents. Loss not stated; insurance \$11,000.

THE annual meeting of the Iowa Millers' Association occurs Jan. 21 at 10 o'clock, a.m., in Room 1, Masonic Temple, Des Moines.

AT Juniata, Pa., Dec. 30, the steam flouring mill of J. E. Toomey was burned, with contents. Loss, \$8,000; insurance, \$2,000.

THE fourth annual meeting of the Nebraska Millers' Association will be held at the Windsor Hotel, Lincoln, on Jan. 15 and 16.

KANSAS State crop report shows that wheat in that State has improved 20 per cent since the rains, and the outlook was never better.

AT Templeton, Ia., Dec. 27, the elevator, office and warehouse of Montgomery Brothers were burned. Loss, \$20,000; partly insured.

AT Philadelphia, Pa., Dec. 17, the cooper shop of J. L. Helling, Harland st., below 19th, was discovered on fire and was damaged \$2,000.

AT Howard Lake, Minn., Dec. 27, the Howard Lake roller mill, C. W. Beniwell, proprietor, was burned. Loss, \$18,000; insurance, \$10,000.

J. M. Cranch, B. L. Fusen and M. L. Davy have incorporated the Bluffs Roller Mill Co. at Bluffs, Scott Co., Ill., with a capital stock of \$10,000.

At Black Rock, N.Y., Jan. 7, fire destroyed Glor & Gridley's cooper shops on Churchill st. Three cottages were also burned. Loss \$10,-000; fully insured.

AT Elkton, S. D., Jan. 1, Buck's grain elevator and contents were destroyed by fire. Loss about \$10,000; no insurance. The fire started in the engine room.

THE announcement is made that all arrangements for the acquisition of the principal flour mills in Canada by a syndicate of English capitalists is about completed.

AT Fergus, Ont., Jan. 6, John Black's elevator and adjoining barn were burned with all their contents, including 25,000 bushels of grain and 60 tons of hay. Loss, \$25,000; partly insured.

THE Smith Purifier plant at Jackson, Mich., was purchased by eastern parties for \$65,000, the only bid made, and will probably be converted into a factory for the manufacture of

LEO HEILPERN, the defaulting bookkeeper of the Columbia Mill Co., Minneapolis, Minn., was arrested at El Paso, Texas. He will be tried Jan. 26 on the charge of embezzling \$1,900 from his late employers.

AT Parkville, Mo., Dec. 20, the flouring mill owned by S. H. Graden, and operated under a lease by F. Gardner & Son, was burned. Loss on mill \$15,000; no insurance. Loss on stock, \$1,500; insured for \$1,200.

AT East Boston, Mass., December 23, the building of the New England Cooperage Co., corner of Chelsea and Manstonsts., wasgutted by fire. Loss on stock, \$12,000, and on building, \$3,000 to \$5,000; fully insured.

AT Bushnell, Ill., Jan. 15, the boiler in W. J. McGehe's feed mill exploded, demolishing the building. Alpha McGehe was badly scalded and injured about the head by falling timbers. Two other men were injured.

In a suit brought by the American Biscuit & Mfg. Co., in the United States Court, at New Orleans, the Court gave a decision that as it was a monopoly, with the design of controlling the price of bread it had no standing in court.

AT a meeting, held in Chicago, Jan. 9, of the directors of the American Harvester Company, which a month or two ago was organized with the enormous capital of \$35,000,000, it was decided to discontinue the project on account of grave legal obstacles.

AT Sandusky, O., Jan. 10, Geo. Booth, aged 14 years, confessed that he had set fire to the vator of the Cincinnati, Sandusky & Cleve-THE Kansas State Millers' Association will land railroad which was destroyed by fire Dec. the company two days later. The elevator A STOCK company has been organized at fire entailed a loss of \$100,000. No cause was assigned for the deed.

A SYNDICATE of Chicago, St. Louis, Galveston and local capitalists of Wichita, Kan., on Jan. 15, completed arrangements for the erection of elevator capacit, at Wichita, sufficient to take care of the coming crop which has every prospect of being the largest ever harvested in the State. The promoters of the deal are now asking Congress for a charter.

AT St. Louis, Mo., Jan. 2, fire occurred in structure on the roof of brick building corner Walnut and 20th sts., known as Camp Spring Mill. Small loss to structure. Machinery contained therein was damaged. There may be a serious loss on wheat by water in stories below. The machinery in mill building was slightly damaged by water. Cause, friction of machinery. Insured.

THE proposed draining of the lakes about Madison, Wis., is going to impair the water power of the Soughton Milling Co., at Stoughton, Wis. The latter asks \$190,000 damages if the work is carried out as the drainage commissioners first planned to do it. The commissioners think they can complete the work, and by building a \$10,000 dam, avoid injuring the water power of the Stoughton millers.

S. G. BROCK, Chief of Bureau of Statistics, reports the total export of wheat-flour from the United States for the month of December, 1890, was 1,053,892 barrels, valued at \$4,853,747. The exports of breadstuffs for the same period represent a value of \$10,126,739, and the total exports of breadstuffs for the year ending Dec. 31, 1890, amount to \$136,-845,899, an increase of \$10,966,840 over that

On November 21, 1890, the cooperage plant of D. W. Britton at Green Bay, Wis., was destroyed by fire. Suit is now brought, through his attorneys, against the Green Bay and Fort Howard Water Works Co. to recover damages resulting from the fire on the grounds of negligence on the part of the Water Works Co., which, it is claimed, did not supply suffiwater pressure, necessary to extinguish the flames. The action is unprecedented and the ground of a novel nature.

AT New Orleans, La., Jan. 9, fire broke out in the engine room of the Merchants' Rice Mill, Nos. 108, 110 and 112 Magazine st., extending to Constance st. The fire had its origin in No. 112, the mill proper. The mill proper was occupied by Emile Dabouval, Jr. On the ground floor were four pounders, one rough rice-shaker, some bran and polish and the engine and boiler. The second floor contained the stones and brushes, while the third the bran screens, rice screens and shakers. The building and machinery were owned by Mrs. B. Saloy and were insured. The adjoining buildings, 108 and 110, also three-story brick structures, and owned by Mrs. Saloy, were used as a warehouse and contained a stock of rough rice in the rear and stock of clean rice in the front portion. The roof of No. 110 was partially destroyed, while the stock was badly damaged by fire. The stock in the other building was slightly damaged by water. Mr. Dabouval valued his stock at \$5,000, and carried insurance of \$2,000 in Home Company. Total loss \$8,000 to \$10,000.

THE grain dealers of St. Louis are indignant at the methods of grain inspection of the newly appointed State Grain Inspector O'Shea. Numerous cases of alleged overgrading of wheat have been reported on 'change, the most flagrant being made on the 14th inst. A few days previous to the charge being made, 20 carloads of wheat were shipped from Kansas City to East St. Louis. The Merchant's Exchange inspector at the latter place examined the wheat and graded it as No. 2 hard. On the 12th inst. the wheat was sent to St. Louis and fell into the hands of the State Grain Inspector, who took a different view of the situation and pronounced the wheat to be No. 2 red, the effect of which would be to put a large sum of money into the pockets of the shippers at Kansas City, as the wheat seemed to have immensely improved by its trip across the big bridge from Illinois to Missouri. The millers who were to receive the wheat strongly objected to taking it at the State Inspector's rating. St. Louis grain dealers will force an investigation and quite a sensation is promised.

AGAIN the Oatmeal trust is trying to engage in active business. Mr. Ferdinand Schumacher presented plans for an organization to the meeting of eleven interested gentlemen at the OatMeal Milling Company's office, Chicago, Jan. 13. There were present: H.P. Crowell, of the Quaker Milling Co., Ravenna, O.; C. R. Newell, of Newell Bros., Cleveland, O.; Otis Hower, of Hower Bros., Akron, O.; S. Coldson, of the late Oatmeal Co., of Iowa City, Ia.; G. B. Douglass, Roberts and Stuart, of the Meal Milling Co., of Cedar Rapids Ia. and Chicago. President Ferdinand Schumacher and Directors Barber, Allen and Crouse, of the F. Schumacher Mfg. Co., of Akron, O. The A. M. Johnston Oatmeal Co., of Rockford, Ill., is in the deal, but was not personally represented. The mills represented are said to contain 85 per cent of the entire product, and have an aggregate value of \$2,500,000. It is proposed to organize the American Cereal Co. with a capital stock of \$5,0(0,000. The stock is to be issued to the eight mills represented, in such proportion as agreed upon, and the new company is to become the absolute owner of all plants, brands and products of these mills. It is also proposed to locate the new company's headquarters in Chicago, and operate such of the mills as the market warrants.

WADHAMS OIL AND GREASE Co. of Milwaukee, Wis., and Seattle Wash., notify us that they have the exclusive agency for the entire North-west, for Swift Lubricators and the well-known Magnolia Anti-friction Babbitt Metal. See advertisement on first page.

#### SLOW-BURNING CONSTRUCTION.

BY EDWARD ATKINSON.

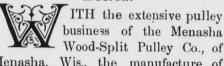
ROM an article on this subject in the Century, we quote the following extracts: What, then, is the slow-burning construction? It consists simply in consolidating the wooden material in frame, floor, and roof in such a way that a fire can be held long enough in any room in which it may originate for a fairly competent fire department, public or private, to get it under control, or where it may be extinguished or held in check be solid or may be cut in two parts to be bolted together. The latter is pertaken in mill practice not to paint, oil, or varnish the outside of any heavy timber for at least three years after it has been placed in the building, lest what is called dry rot should occur from the fermentation of the sap in the green timber. Where an outside finish timbers in two parts bolted together, with an air space between; each timber being also bored through the center lengthwise for ventilation. This latter plan is the customary method with posts when wood is used for supports, a crossway hole being also bored near the top and bottom, connecting with the plosive. center. Upon these heavy timberswhich are commonly placed eight or ten feet on centers resting directly on properly adjusted posts without the interposition of any girders lengthwise of the building, in lengths or spans from eighteen to twenty-two feet-the floors are laid of plank not less than three inches thick when the beams are eight feet on the centers. If the beams are ten feet or even twelve feet apart on centers, ordinary weights will be carried by floors consisting of four-inch or fiveinch plank; the timbers themselves may be from fifteen to not exceeding twenty-two feet in length from wall to post and post to post, for ordinary factory loads. If provision is required for extraordinary loads, a special computation should be made to meet the case. If a fine finish is desired, sheathing may be placed underneath between the timbers, nailed close to the under side of the plank; if the most absolute security against fire is called for, the finish may consist of plastering laid on wire lathing close against the plank. This plastering may be carried around the outside of the timber on the line of the timbers, provided no skim coat of lime putty is put upon the plastering, thereby cutting off the air from the timber. The top floor may be laid Rope Transmission Pulleys has become preme Court of Nebraska, 46 N. W. Rep. directly upon the plank, or a layer of mortar may be laid between the plank and the top floor; in some cases asbestos paper has been interposed. The layer of mortar offers great security in preventing the passage of fire downward. The roof which has been described corresponds substantially to the floor, to wit: three-inch plank laid also have men out putting up this kind the company which issued such policy upon the timber, one-inch sheathing on the under side if desired, and sometimes one-inch boarding on the plank; then the ordinary outer covering of this issue. whatever kind may be adopted. If the roof is exposed to great humidity within, as in the machine-room of a paper-mill, one inch of mortar may be interposed between the roof boards and the plank. This latter roof proves to The purchaser of foreign exchange by be impervious to cold or heat, and with a depositor in a bank, from the bank on

curity against any possible condensa- for the exchange, he having sufficient pressed therein, and the owner and within.

no cornice is required or permitted, 25 N. E. Rep., 416. by sprinklers. The timbers used may and no sheathing within set off by furrings from the wall can be tolerated. air may reach the center of the timber room or from cellar to attic. Every and season it, great care also being part of the building must be open so that water from bucket or hose can be thrown anywhere.

If these plans and specifications are compared with the ordinary method of combustible architecture, the reason will be apparent why textile factories, paper-mills, and other works are better is required some architects use the fire risks and are insured at less cost than the average stone church, brick hospital or asylum, or iron warehouse, although the nature of the work done carries with it almost every cause of fire hazard from ignition, friction, or spontaneous combustion, while in many cases the material used is almost ex-

#### HICKORY PULLEYS FOR ROPE TRANS-MISSION.



tion of moisture from the atmosphere funds on hand with the bank to meet holder of it at its maturity may hold the check is a transaction in which the the endorsers liable in case of dishon-If the building is over one story in depositor is a purchaser of negotiable or.—Carnwright v. Gray, Supreme Court height, the stairways ought to be placed paper for value, and no equities existing of New York, 11 N. Y. Rep. 276. either in separate towers outside the between the drawer and the payer can building proper or else in the corners be set up against the bill so sold. The Goods for Fraud.—In order to entitle of the building surrounded by brick acceptance of a check by a bank is an one to rescind a contract for the sale of walls, the doorways being protected by absolute discharge of the debt of the adequate fire-doors consisting of wood bank to the depositor, to the extent of them without intending to pay for them, encased in tin, iron being one of the the check, and as such amounts to a it must be shown that the intent was most teacherous materials customarily parting with value on the part of the formed and acted upon at the time the made use of for the protection of door- maker of the check .- Mayer v. Heidelways in party walls. In such a factory back, Court of Appeals of New York,

ACTION FOR WAGES—EXTRA TIME.— No concealed space is allowed anywhere employ of another under a written con- he knew he could not pay for them at haps the better way, in order that the in which a fire can pass from room to tract, by which he agreed to and did the maturity of the bill, and therefore all claim for extra time—and afterwards without intending to pay for them.a second time and no mention was made of New York, 11 N. Y. Supp. 297. of over-time, and when he has accepted his payments and given his receipt with- or Goods.—Where a firm engages with out making a claim at that time, but a mill for the manfacture of a specified acknowledged full satisfaction therefor, quantity of goods, to be delivered in he cannot recover under a statute mak- partial lots from time to time, and agrees ing a certain number of hours a day's to give its note for each lot at delivery work for time worked in excess of the thereof, the failure to pay one of the statutory day.—Bartlett v. Street Ry. notes at maturity is such a breach of Co. of Grand Rapids, Supreme Court of the contract on the part of the purchaser Michigan, 46 N. W. Rep. 1034.

> MASTER.—Where an employer negli- he may recover for the goods actually gently provides his workmen with improper and unsafe apparatus with which | tract on his part.—Kokomo Straw Board to perform the work, and the workman, without any fault on his part, is injured | York, 11 N. Y. Supp. 328. owing to the employer's neglect to probusiness of the Menasha vide suitable, safe and proper appliances, Wood-Split Pulley Co., of the employer is liable for the injury. Menasha, Wis., the manufacture of Union Pac. Ry. Co. v. Broderick, Su-

RESCISSION OF CONTRACT FOR SALE OF goods because the purchaser bought goods were bought. And where a merchant in failing circumstances, who knew he must fail but could not know just when he would be obliged to stop Where one had formerly been in the payment, the presumption is great that work at a given price per day, waiving he may be said to have bought them made a verbal agreement for a position Whitten v. Fritzwater, Supreme Court

Breach of Contract for the Sale that the manufacturer is justified in can-INJURY TO SERVANT BY NEGLIGENCE OF celing the remainder of the order, and delivered, without completing the con-Co. v. Inman, Supreme Court of New

> Constructive Waiver of Additional Insurance Clause.—Where a policy of insurance provides that additional insurance procured without permission therefor, also provides no agent has power to waive any conditions of the contract, the procuring of additional insurance after the policy is issued, without permission therefor, the fact that it is procured through the agent of the company does not amount to a waiver, as the agent had no power to waive the provision which was broken.—Hess v. Washington F. & M. Ins. Co., Supreme Court of New York, 11 Supp. 299.

RESCISSION OF SALE OF GOODS FOR Breach of Warranty.—Where goods are ordered to be manufactured, and the contract provides the specifications which shall be conformed to, the buyer waives any defect in them which would be apparent upon investigation at the time of acceptance, if he accepts them, without objection, and having accepted them he will not be heard to object that they were not in conformance with the contract, as a matter of defense to an action for the price of the goods.—Smith v. Servis, Supreme Court of New York, 11 N. Y. Supp. 301.

INJURY OF EMPLOYE ON FREIGHT ELEvator.—An employe who goes upon a thereon, and if injured he cannot recover carelessness. It cannot be said to be gross carelessness for a business firm to use a freight elevator without a safetyclutch, where the absence of it was not known to them, and in the ordinary use of the elevator they would not be likely to notice such defect.-Hansen v. Schneider, Supreme Court of New York,

RELEASE OF LIABILITY IN TELEGRAPH negotiability or words expressing the Blank.—The agreement in a telegraph blank that unless the message is repeated the company shall not be held liable proper means of ventilation gives se- which he gives his check in payment ceived," is nevertheless payable as ex-



an immense industry.

It seems that the rims of these pulleys being made so that the grain of the wood follows around the pulley leaves the surface and groove very smooth and prevents abrasion or wear of the rope, which is a very desirable thing in transmitting power by rope. These people of Drive, and take the contract to put up the work complete ready to run.

We show illustrations of these pulleys

#### OUR LEGAL DEPARTMENT.

Specially prepared for The United States Miller and Milling Engineer, from the latest decisions.

PURCHASE OF EXCHANGE BY CHECK.-

Additional Insurance.—Where a policy of insurance provides that it freight elevator for the purpose of savshall be void if other concurrent insur- ing himself from walking up stairs, volance shall be taken out without notice untarily assumes the risks attendant to the company and endorsement of permission on the policy, the taking of from his employers except for gross other insurance through the agent for cannot avoid it, as the knowledge of the agent is constructive notice to the company.—Hagan v. Merchants & Bankers Ins. Co., Supreme Court of Iowa, 46 N. W. Rep. 1114.

PRESUMPTION OF CONSIDERATION FOR Note.--Under the Statute of New York 11 N. Y. Supp. 347. a note which does not contain words of fact that it is founded upon a consideration, or expressed to be "for value re-

is void as against public policy. The favour; but they must remember that they may endanger those not so far Short, Supreme Court of Arkansas, 14 S. W. Rep. 649.

#### IS THE M'KINLEY BILL VOID?

ARSHALL FIELD & CO., commenced an action whose object is than anything else could have done. to have the new tariff schedule, known as the McKinley bill, declared null and favor that bread and similar floury void. Ever since the passage of the concoctions are beginning to enjoy measure there has been a good deal of This article of food has also been talk of this kind, and some little action completely Japanized and sells in forms has been taken in the East, all of which unknown to Westerners. Tsuke-pan, came to nothing.

question are very far from being vision- classes. It consists of slices—thick, ary, as their brilliant past sufficiently attests, and this movement on their part from that circumstance attracts world-wide attention. We quote some of through it, which the buyer returns the reasons given by the firm's attorney after demolishing the bread. for holding the act invalid; they may or may not be well founded, but in view dough is heavy and the color an unof the great attention given to the subject on every hand, and the enormous pecuniary interest involved, are well California No. 3, which is high praise, worth considering:

"1. Because the so-called act approved Oct. 1, 1890, entitled 'An act to reduce the revenue and equalize duties on imports and for other purposes, has not become a law, it never having been legally enacted, as required by the provisions of article 1, section 7, of the constitution of the United States.'

"4. Because said bill as passed by the House of Representatives and the Senate contained a certain section providing for a rebate of internal taxes on manufactured tobacco and snuff, which was not contained in the engrossed cake, is not so much sought after as it circumstances, together with abnormally copy of said bill presented to the President and approved by him.

of schedule E, section 1, of said socalled licious of sponge cake. — British and the condition of our home crops act, providing for bounties to producers of American sugar (paragraphs 231 to 235), are unconstitutional and void, no power to enact legislation of this character having been vested in Congress by the constitution.

"6. Because section 3 of said socalled act is unconstitutional and void, in that it delegates to the President the power of laying taxes and dues, which power, by sections 1 and 8 of section 1 of the constitution, is vested in Congress.

To declare this act null and void would work no end of injury to the country, unsettling the values and destroying confidence, but nothing is to be gained by closing our eyes to this matter. A large number of lawyers, some of them of high standing, are of the opinion that the points are well taken, while perhaps as many take the opposite view. Among the latter is Judge Lyman Trumbull, himself a low tariff man, and a constitutional lawyer of great ability. Developments will be eagerly watched by millions of people. — Chicago Journal of Commerce.

## BREAD IN JAPAN.

company cannot, by any agreement the greater part of the millions of advanced. However, with these drawwith the sender of a message, escape Chinese and Japanese have always backs, we anticipate a yield equal to liability for the negligence of its emused rice in place of bread, and have that of last year, say, an average of ployes, as that is a responsibility im- found it the staff of life, and it has been eight bushels, or an exportable surplus posed upon it by law and not by con-claimed by many that it would be as of about 350,000 tons. tract.-Western Union Telegraph Co. v. impossible to induce these people to abandon rice in favor of wheaten bread lop Brothers send their annual review as it would be to induce us to substitute from which we quote as follows: rice for bread.

Failure of the rice crops, and consequent famine in China and Japan, falls to be recorded that, as in 1889, Chicago's millionaire mer- have been the means of introducing there has happily been an exemption chants and importers, have flour into those countries more rapidly

Most remarkable is the universal sold by peripatetic vendors, who push The men who constitute the firm and their wares along in a tiny roofed handguide the business of the great house in cart, is much liked by the poorer generous slices—of bread dipped in soy and brown sugar and then fried or toasted. Each slice has a skewer passed One cannot speak highly of this bread. The healthy yellowish gray. But the best Japanese flour is equal, we are told, to indeed. Flour is now used in many other ways besides the manufacture of simple bread. There is Kashi-pan, cakebread, which is sold everywhere. As the name implies, it is a sort of sweet breadstuff made into cakes of various sizes and artistic figures, according to at this juncture expected the seathe skill and fancy of the baker. To a son would shew no exportable sur-European palate this Kashi-pan is plus. Russia, the Danubian prinrather dry and tasteless-"too much cipalities, and Hungary, on the crumb," as the precious youth said of other hand, were more highly favored, Sairey Gamp. But it is very cheap, promising an abundant supply. Maniand for five sen one can get a huge toba, too, had a very large and handpaper bag full. Kasuteira, or sponge some crop upon the ground. These used to be. Yet some bakeries, such as low Atlantic freights, combined to the Fugetsu-do and Tsuboya, excel in counteract the adverse outlook in the "5. Because the first five paragraphs producing the lightest and most de-Foreign Confectioner.

## A NEW DICTIONARY.

The general object in referring to a dictionary is to find one or more of three things about a word: (1) its correct spelling, (2) its correct pronunciation, (3) its most common present meaning. To enable one to get this information with ease and certainty it is desirable to have a work in which is combined simplicity, accuracy and comprehensiveness. From our examination of sample pages we believe a work of this kind will soon be published by Funk & have been specially busy during the Wagnalls, 18 and 20 Astor Place, New most of the year, having had great York, under the title of "Standard Dictionary of the English Language," in the preparation of which they have made several departurres from the usual promise of fine hard wheat from Manimethods of lexicographers, and have added several features not used heretofore. The illustrations are numerous and excellent.

#### FOREIGN ITEMS.

Concerning the harvest in South Australia, an Adelaide letter, under the north of Ireland. Our bakeries date of Nov. 26., says: Reaping is now have been fully occupied, and bread, MO many who have been eating in full operation in the northern areas, although one of the cheapest of the bread all their lives and have and while red rust is prevalent it is to necessaries of life, has maintained a always heard it spoken of as be hoped the season is too far advanced range of price remunerative to the prothe staff of life, and to whom life would for any extensive loss to occur. In ducer. hardly be worth living without it, it some parts locusts are hatching in large may seem strange to talk of flour or numbers; but while they are too late to forecast the future of the mar-

From Glasgow, Scotland, Messrs Dun-

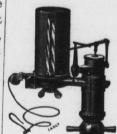
In passing to a review of the course of the market during the past year, it from foreign political excitement, and the import of all articles of the trade from the principal producing countries has been uninterrupted. But if we have had peace abroad, there have been labor and financial troubles at home, causing much unrest, and tending to repress expansion of business. In the earlier months of the year, as if following a rigid rule (characteristic of the past three or four years), trading was on a restricted scale. Supplies during this period, particularly of flour, were in excess of requirements, and prices drooped. Not till April did the trade show improvement. In the middle of that month reports of damage to the growing American winter wheat crop awakened anxiety, leading to renewed activity and better prices. Some reaction followed in the succeeding summer months. Towards the end of July, and in August, the unfavorable weather here and in America (now compromising the spring wheat crop also) stimulated the market, wheat acquiring 1/6 to 2 per boll, (4 bushels) and flour 2 to 3 per sack advance. American shippers, indeed, States. In the beginning of September fortunately underwent a complete change for the better. While the wet summer had injured the potato badly, ihe effect upon the cereal crops of England and Scotland was quite neutralized by the subsequent brilliant autumn. The home requirements being on the ordinary scale, and the quantities afloat quite up to usual volume, there has been since harvest no special anxiety about future supplies, except in the case of Indian corn, the deficiency on which seems to have been apparent to those most interested. The city millers variety of wheat at their command, and with admirably equipped mills. It was matter of regret, however, that the toba was doomed to disappointment, inclement wheather on the eve of harvest modifying, if not altogether upsetting the expectations from that country. The financial crisis of November has so far been little felt in the Glasgow corn trade, and it has been spared such failures as have occurred in Liverpool and

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certainly still remains as to Amerrica's surplus. Her wheats are prac tically indispensable here, and it is significant, that while supplies of No. 1 northern and lower grades have been fairly liberal, there have been, up to this point, no receipts of strictly No. 1 hard Duluth, the spot stock of which is rapidly disappearing. The higher qualities of Russian and Danubian wheat likewise are into narrower compass. It may not be too much to expect that some enhancement of value to present holders should result from the causes we have indicated, as well as from the resumption of buying which will naturally follow the absence of demand that has marked the closing weeks of 1890.

ALL persons desiring to reach the entire milling and grain trade of America, by cirbread being introduced and growing in for the crops in the north, it is possible ket it is noteworthy that much un- Grain Elevator Directory for 1890-91. cular or otherwise, should obtain a copy of CAWKER'S AMERICAN FLOUR MILL AND

### A LESSON FOR LAGGARDS.

You think of taking a journey some day; You have talked it over for years and years; Yet somehow or other you make delay, Until further and further away appears The beautiful goal; and I tell you now To bind yourself by a solemn vow To cross the Rubicon. Pluck up heart! For you'll never get there unless you start!

There looms before you from day to day A task that you dread to undertake: So it hangs like a cloud upon your way Through which the sunshine can never break. And I tell you now that the better plan Is to do the work as quick as you can: Over your fears a victory win. For you'll never get through if you don't begin

With the bravest and busiest keep abreast, Nor through love or indolence loose your place. For in each endeavor to do your best You raise the hopes of the human race. Be not content to grovel below, But rise to your duties with faith aglow!

Let your aims be high, and strive to excel; For he who does better must first do well! The heart that gives way to its doubts and fears,

That idly dreams when there's work to do, Will find itself, before many years, Beggared and bankrupt through and through. There are journeys to take and tasks to be done, From early morning till set of sun, And triumphs to win, as none can deny, And you'll never succeed unless you try!

—Josephine Pollard, in N. Y. Ledger.

#### MILWAUKEE ITEMS.

The Pabst Brewing Co. will expend over a million dollars in improvements during the year 1891. Among them are a new hotel, several office buildings in prominent locations, additions to various departments of their brewing plant and a large repair and millwrighting shop.

The Schlitz Brewing Co. will erect another immense malt house. Pring & Rau Mfg. Co. have the contract for the machinery.

Hon. Henry Smith recently received the sad intelligence that his brother F. A. Smith of Salinas, Cal. had dropped dead there. The deceased was for many years a resident of Milwaukee and was engaged in millwrighting with his brother Henry and George.

## A SCHEME FOR CHEAP POWER.

A French engineer in a recent paper proposes a scheme for cheap power by having gas and steam in the same cylinder. By this scheme he claims to be able to produce motive power by using a combustible gas, employing the heat generated by its explosion to generate steam, and the vapor of ammonia. When the gas has operated on the piston it escapes at a temperature of about 400 degrees into a generator, where steam is produced, which is used to act upon the opposite side of the piston from the gases. There are two advantages claimed for this-the high the toe end is badly worn, look out gas prevents cylinder condensation, and mostly all criminals wear out the toes the steam assists in lubrication. The of their shoes first. Why? Because, as fundamental ration of corn meal, hay, and completed machine for which this a rule, 'crooks' glide along on their toes. corn silage or fodder corn. The effect of claim is made will consist of two cylin- A person of little ambition wears a shoe similar weights of oats or bran in a ration ders, one making its forward stroke on the inside. He lives contentedly, for milch cows was thus studied. It was under the action of the explosive gases, and is little concerned as to the morrow. found that the cows invariably did better the steam; the other is operated entirely the whole heel is badly worn, the person by vapor of ammonia. Under these is full of resolution and determination, conditions, says M. Tellier, there can be is buoyant to the point of brusqueness, no doubt, theoretically that 44 pounds and is possessed of ability to both make of coal per horse power per hour is an and save money.—New York Star. economy which can be secured.

## BREAD MADE FROM ROOTS.

York, has for some years been investigating this matter, and writes: western Indians was one variously The Sioux called it wild prairie turnip. glycerine and 6 drams of carbolic acid;

face. The Indian women usually dig them with pointed sticks. They are about the form of a hen's egg, and vary in size from that to a goose egg. They have a thick brown envelope, similar to the outer peel of an onion, of a tough, leathery nature, that is easily separated from the interior, or food portion, which is smooth. It can be boiled and mashed like a turnip. It is usually split open or cut into two thin strips and dried for future use. In this state it resembles pieces of chalk. It becomes friable when dry, and is readily ground into a light starchy flour that makes a very palatable and nutritious bread. The taste is like that of the Swede turnip.

## HOW AN ELECTRIC CAR IS MOVED.

THE dynamo which generates the current does so by the revolution of a coil of wire near the poles of a magnet, the force which revolves the coil being derived from the engine. The current then passes over the wires, down the trolley which surmounts each car, to a small motor. This motor has an armature consisting of coils of wire traversed by an electrical current, which is attracted in succession to the poles of the stationary coils called the field magnets, through which the current also flows, flies around, and transmits its motion, by means of cogwheels, to the axle of the car. The driver of the car, by use of a lever, turns the current into the motor beneath the car, or diverts it to the rails at will. In the conduit system the current passes along the wire, with which connection is made into the motor on the car, and then out through the wheels to the rails, and then back to the central dynamo.—Engineering.

#### CHARACTER IN SHOES.

"Do you know that an old shoe is a good index to the character of the person who wore it?" said a salesman in a sixth avenue shoe store to me the other day.

"I have been in the business close on to twenty years, and have observed the matter closely. A person who wears a sole and heel on the outside toward the rear is of a passionate temperament, one who is generally enthusiastic, and one who does whatever he undertakes in a rapid manner. Such persons I have found, are not successful in accumulating money. An evenly worn shoe indicates an easy-going person. But if temperature due to combustion of the for the wearer. "Shady" people and and its return stroke by the action of If married, he has a large family. If

#### PRACTICAL RECIPES.

THE GERMAN REMEDY FOR BURNS.-George H. Harris, of Rochester, New The celebrated German remedy for burns consists of 15 ounces of the best white glue, broken into small pieces in "Among the wild roots used by the two pints of water, and allowed to become soft; then dissolve it by means termed prairie potato, or bread root. of a water bath, and add 2 ounces of The French named it apple of the continue the heat until thoroughly disprairie, or turnip of the prairie. Others solved. On cooling, this hardens to an called it Indian turnip, or bread root. elastic mass, covered with a shining These roots grow on high and dry parchment like skin, and may be kept No. 442,134, Grain-meter, F. Orr, East prairie ground, one or two together, for any length of time. When required from four to six inches below the sur- for use it is placed for a few minutes in

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President-A. R. JAMES,

a water-bath until sufficiently liquid, No. 442,212, Middlings-purifier, G. Walter, and applied by means of a broad brush. It forms in about two minutes a shining, smooth, flexible and nearly transparent skin.

A NEW cement for securing iron into stone is described in some of the foreign papers. The cement is made by melting resin and stirring in brick dust, which must be finely ground and sifted until a sort of putty is formed, which, however, runs easily while hot.

Anyone can make the hand-grenade fire extinguishers, and at small fraction of the prices charged in the market. Any light quart bottle will serve to hold the solution, which is composed of 1 pound of common salt, one-half pound of sal-ammoniac, dissolved in about 2 quarts of water.

AT the Wisconsin Agricultural Experiment Station, two feeding experiments, for the purpose of ascertaining the value of ground oats and of bran for milch cows, were conducted during the last year. Two cows were used on the first experiment, and four on the second one. The cows were fed the same quantities by weight, of oats and bran, 8 lbs. daily per head on the first experiment, and 10 tbs. on the second, and in addition the same on oats, going up in milk yield when feeding on oats and going down when bran was fed, while the fat content of the milk remained the same on an average.

#### REGENT MILLING PATENTS.

The following is a list of patents relating to Milling and Grain-handling appliances granted during the month of December, as specially reported for the U. S. MILLER, by Chas. E. Brock, Patent Attorney, Pacific Building, Washington, D. C.:

No. 441,658, Automatic grain-scales, T. F. Gray, Monroeville, O.

No. 441,702, Safety device for mills, G, Rieseck, Allegheny, Pa.

No. 441,912, Grain tally and register, S. R. Wheeler, Detroit, Mich. No. 442,006 Crushing-roll, H. C. Behr, San

Francisco, Cal. No. 442,051 Cockle-separator, F. W. Howell. Buffalo, N. Y.

No. 442,086 Machine for breaking shelled corn, A. Ball, Claremont, N. H.

Springfield, Ohio. No. 442,202, Flour-chest, L. Ritchie, Fair Haven, Minn.

Grand Forks, N. D. This covers the combination of an upright shaft, means for rotating said shaft, a sieve supported upon said shaft, a cam upon said shaft, means of rotating said cam independently of said shaft, and means of connecting said cam with said sieve, whereby said sieve will be given both a rotary and lateral movement when said shaft and said cam are rotated.

442,371, Bran-packer, N. C. Gauntt, Bowling Green, Ky.

No. 442,537, Bag-holder, A. P. O'Brien, Richmond, Va., assignor of one-half to A. D. Ledoux, same place.

No. 442,711, Regulator for grain scales, F. H. Richards, Hartford, Conn., assignor to the Pratt & Whitney Co., same place.

No. 442,712, 442,713, 442,714, 442,717, 442,719, 442,720, Grain-weigher, 442,715, 442,716, Regulator for grain-weighers, and 442,-718, Grain-meter, all patented by F. H. Richards, Hartford, Conn, and assigned to the Pratt & Whitney Company, same place.

No. 442,722, and 442.723, Grain-weighers, patented by C. H. Cooley, Hartford, Conn., assigned to the Pratt & Whitney Co., same place.

No. 442,724, Grain-weigher, C. H. Cooley and F. H. Richards, Haitford, Conn, assignors to the Pratt & Whitney Company, same place.

. 442.766, Feed regulator for roller mills, D. Brennan, jr., Bayonne, N. J.

442.805, Grain-cleaning machine, G. A. Gilbert and W. Richardson, Milwaukee, Wis., said Richardson assignor to said Gilbert.

No. 442,848, Grinding-mill, G. A. Young, Brooklyn, N. Y.

No. 442,859, 442,860, 442,861, Grain-weighers, C. H. Cooley and F. H. Richards, Hart-ford, Conn., assignors to the Pratt & Whitney Company, same place.

No. 442,924, Ventilator for carriages or mov-ing vehicles, A. W. J. Swindells, W. S. Peel and G. F. Freeman, Manchester,

443,139, Feed-regulator, W. Gribben, Croswell, Mich., assignor of one-fourth to J. M. Gaige, same place.

No. 443,143, Combined corn sheller and cutter, S. Loree, Cincinnati, O., assignor of one-half to J. Loree, Lincoln, Nebr. No. 443,180, Grain-weigher, F. H. Richards,

Hartford, Conn., assignor to the Pratt & Whitney Company, same place. No. 443,295, Grinding-mill, L. Poulin, Gunder-son, Mont.

No. 433,366, Grain-cleaning machine, A. Laid-law, Toronto, Canada.

No. 443,372 Grain scourer and cleaner, A. Moore, Toronto, Canada.

443,485 Grinding-mill, A. Camer Chicago, Ill., assignor to F. C. Sustin. No. 443,569, Grain-weigher, C. H. Cooley, Hartford, Conn., assignor to the Pratt & Whitney Company, same place.

No. 443,583, Grain-weigher, F. H. Richards, Hartford, Conn., assignor to the Pratt & Whitney Company, same place.

No. 443.718, Grain-weigher, F. H. Richards, Hartford, Conn., assignor to the Pratt & Whitney Company, same place.

No. 443,933, Grain-weigher, C. H. Cooley and F. H. Richards, Hartford, Conn., as-signors to the Pratt&Whitney Company, same place.

REISSUE. No. 11,132, Middlings-purifier, H. W. Stone, jr., Morris, Minn.

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At no time in the history of southern travel have the indications pointed to so brilliant a season at the Winter Resorts of Florida and the South as is promised for 1891-91. At Jacksonville, St. Augustine, and along the Indian River extensive preparations have been made for the entertainment of northern guests, and all visitors can rest assured of the old-time hospitality for which the southern host is famous. With its customary enterprise, the Big Four Route. "The Great Florida Line," has placed on sale round-trip tickets at greatly reduced rates, and made special preparations to handle the southern tourist fusiness. All persons contemplating a trip to Florida should ask for tickets via that popular line. Solid vestibule trains run daily between Chicago and Cincinnati, equipped with private compartment buffet sleeping-cars, and elegant parior cafe dining-cars, lighted by gas and heated by steam, making direct connection in Central Union Depot at Cincinnati with through trains for all points in the South. Ask for tickets via the Big Four Route.

D. B. MARTIN, General Passenger Agent, Cincinnati, O.

#### INDIAN CORN IN FRANCE.

AIZE is hardly known as an article of food in France As a crop, it does not thrive well there, and those who do eat corn, eat Spanish or native corn, which is not palatable. Consul Griffin writes from Limeges that "if corn meal could be introduced as an army supply its adoption would prove advantageous to the soldier. The bakers would find a greater profit in GRAND HAVEN to NIAGARA FALLS mixing meal with rye flour, thus producing a lighter and more digestible bread. Were American corn so introduced, a lasting favor would be conferred upon the poor French peasant and workman, as well as an outlet for the over-production JOHN W. LOUD, of the American farms. A very simple way to reach these country people with this valuable product, would be to follow the fairs, which are held monthly or bimonthly in nearly every canton of France. There let American corn in different ways be prepared and cooked before their eyes; let the people taste it, handle it, and find out how easily it can be cooked and how cheaply it can be bought. I would say that from personal experiments, medical and other professors who never before had eaten of American corn (but thought corn was only a food for cattle and fowl) after tasting it prepared in the different ways we have it in the United States, declared it not only wholesome and nutritious but delightful to the palate."

The corn crop in France in 1888 was  $7,000,000\,\mathrm{metric\,quintals\,of}\,\,220.47$  pounds. The average price is nearly 20 francs a quintal. The import of foreign corn is 4,800,000 metric-quintals, of which 2,000,-000 are from the United States and 1,600,-000 from Roumania. The consumption is put at 4,037,000 quintals, 2,000,000 in distilleries, 2,100,000 are fed to animals and only line running through trains from the remainder is used in starch factories. The transportation companies in Paris use great quantities for food, and declare that their prices. The French Senate after a long debate finally voted in favor of a duty of 3 francs on corn, and supplemented this by imposing a duty of 6 francs on corn meal. During the debate it was distinctly avowed that the duty on corn was to be considered only a continuation of the policy toward American pork. Comte Careil declared that the importation of American pork was only another mode of importing American corn, and French farmers could not maintain themselves against it. The prohibition of pork was right and ought to be maintained, and the duty on corn should also be made prohibitive. The farmers who raise beets favor a duty on corn, while the distillers are opposed to it.

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Under present arrangements Pullman sleeping cars a tax on corn would force them to raise and furnished tourist sleepers are run via the Wisconsin Central, and Pullman Palace Sleepers via the Chicago, Milwaukee and St. Paul, and Northern Pacific from Chicago through to the Pacific coast without

In addition to this service the Northern Pacific runs on its through express trains regular day coaches, dining cars and free colonist sleepers from St. Paul to Tacoma and Portland.

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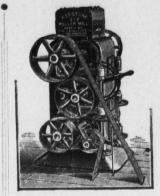
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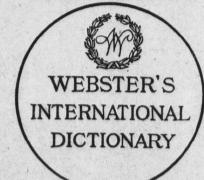


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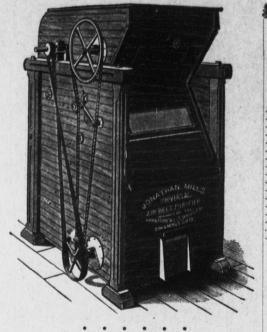
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WITNESSETH:

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Gentlemen-Mr. Clark has just given me his order for the Dunlap Bolt, and wants it shipped as soon as possible. Make up and ship with the Bolt a Conveyor as per enclosed sketch. Respectfully,

FRANK E. NEAR.

OFFICE OF THE SEIBERLING MILLING CO.

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AKRON, OHIO, September 27, 1890. Gentlemen-Yours of yesterday received, and I wired you this morning "yes," as per your instructions. The sketch is all right. Make the Conveyor good and strong.

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ANSONIA, CONN.

SOLE MANUFACTURERS OF THE CELEBRATED



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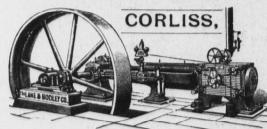
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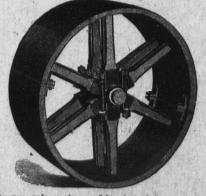
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